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Hard Red Spring Wheat Quality Report

Physical, Chemical, Milling, and Baking Characteristics

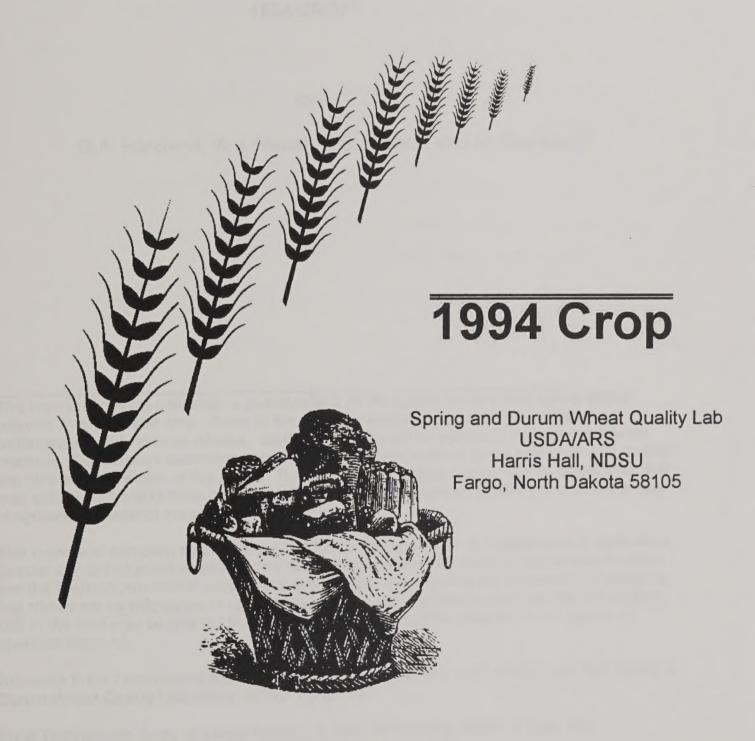


United States Department of Agriculture Agriculture Research Service RRVARC, Fargo, North Dakota



Hard Red Spring Wheat Quality Report

Physical, Chemical, Milling, and Baking Characteristics



United States Department of Agriculture
Agriculture Research Service
RRVARC, Fargo, North Dakota

UNITED STATES DEPARTMENT OF AGRICULTURE AGRICULTURAL RESEARCH SERVICE in cooperation with STATE AGRICULTURAL EXPERIMENT STATION

QUALITY EVALUATION OF HARD RED SPRING WHEAT CULTIVARS 1994 CROP¹/

by

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This report was compiled by the Agricultural Research Service, U. S. Department of Agriculture. Special acknowledgment is made to the North Dakota State University for use of their facilities and the services provided in support of these studies. The report is not intended for publication and should not be referenced in either literature citations or quoted in publicity and advertising. Use of the data may be granted for certain purposes upon written request to the agency or agencies involved.

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- 3/ Food Technologist, Dept. of Cereal Science & Food Technology, NDSU, Fargo, ND.

This report represents cooperative investigations on the quality of Hard Red Spring Wheat cultivars from the 1994 crop. Some of the results presented have not been sufficiently confirmed to justify varietal release. Confirmed results will be published through established channels. Cooperators submitting samples for analysis have been given analytical data on their samples prior to release of this report. This report is primarily a tool for use by cooperators and their official staff and to those individuals having direct and special interest in the development of agricultural research programs.

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1994 COOPERATING AGENCIES AND STATIONS

The cooperative agencies and stations conducting the varietal plot and nursery experiments from which the 1994 spring wheat samples were received are listed below:

Idaho Agricultural Experiment Station

Aberdeen, Tetonia

Minnesota Agricultural Experiment Station

Morris, St. Paul

Montana Agricultural Experiment Station

Bozeman, Havre, Sidney

North Dakota Agricultural Experiment Station

Minot, Langdon, Dickinson, Casselton, Carrington, Prosper, Williston

South Dakota Agricultural Experiment Station

Brookings, Groton, Selby

Washington Agricultural Experiment Station

Pullman

Wisconsin Agricultural Experiment Station

Madison

Wyoming Agricultural Experiment Station

Powell

A complete list of all cooperating agencies, stations, and personnel for the year will be found in the report by R. H. Busch, et al., Wheat Varieties Grown in Cooperative Plot and Nursery Experiments in the Spring Wheat Region in 1994. 41

Busch, R. H. Wheat Varieties Grown in Cooperative Plot and Nursery Experiments in the Spring Wheat Region in 1994. Agricultural Research Service, U. S. Department of Agriculture and State Agricultural Experiment Station, St. Paul, MN.

INTRODUCTION

Samples of standard cultivars and new selections of hard red spring wheat grown in cooperative experiments in spring wheat regions of the United States are milled each year by the USDA/ARS, Wheat Quality Laboratory. Wheat and their corresponding flours are evaluated for physical and chemical properties, and the flours are baked to determine bread characteristics. The purpose of this report is to make available to the cooperators and other interested parties, quality data on the standard varieties and new selections of hard red spring wheat from the 1994 crop.

The evaluation of a wheat sample involves the analysis of kernel characteristics, milling performance, and baking performance. A brief description of testing methods employed is shown on pages 9-12. No specific comments are made regarding mixogram patterns derived from samples. However, reference mixograms, shown on page 17, illustrate ranges from which sample mixograms may be compared.

SOURCE OF THE 1992 CROP SAMPLES

Tests were performed on 1211 samples which were received from 24 stations in 10 states. However, data on 625 samples is excluded from this report, because the information was of interest only to plant breeders at specific experiment stations.

Data presented in this report represents the evaluation of spring wheats received from Field Plot Nurseries and Uniform Regional Nurseries. The following stations were cooperators:

Idaho: Aberdeen, Tetonia Minnesota: Morris and St. Paul

Montana: Bozeman, Havre, Sidney

North Dakota: Minot, Langdon, Dickinson, Casselton,

Williston, Carrington, Prosper

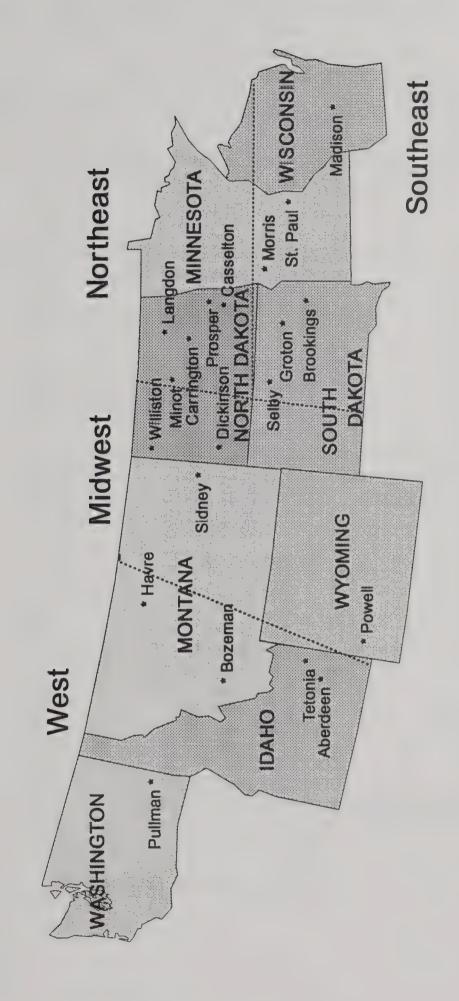
South Dakota: Brookings, Groton, Selby

Washington: Pullman Wisconsin: Madison Wyoming: Powell

UNIFORM REGIONAL NURSERY TRIALS

The geographical areas from which the samples were received are shown on page 7. Spring wheat cultivars and experimental lines included in the Uniform Regional Nursery trials are listed on page 8. The Northeast area included 4 stations; the Southeast area included 6 stations; the Midwest area included 4 stations; and the West area included 5 stations.

Hard Red Spring Wheat Nurseries



ENTRIES IN THE UNIFORM REGIONAL HARD RED SPRING WHEAT PERFORMANCE NURSERY

The 32 entries in the 1994 URHRSWPN are listed below:

Entry	Cross or	Cl No. or	Year	
No.	Variety	Selection No.	Entered	Source
1.	Marquis	3561	1929	Canada
2.	Chris	13751	1969	USDA-MN
3.	Era	13986	1972	USDA-MN
4.	Stoa		1987	ND
5.	Butte 86		1987	ND
6.	SD0007	MN7663/SBY354A	1994	SD
7.	SD0010	YW352/SBZ004A	1993	SD
8.	SD0014	YW352/SBZ004A	1994	SD
9.	SD3151	SD3036//SD8052/SD2971	1994	SD ·
10.	SD3156	Butte 86/SD8061	1994	SD
11.	SBE0437	MN7663/SBY354A	1993	USDA-MN
12.	MN90138	MN86400/MN86033	1994	USDA-MN
13.	MN91227	MN87003/MN86497	1994	USDA-MN
14.	MN91309	SBI0037	1994	USDA-MN
15.	MN91324	SBI0072	1994	USDA-MN
16.	MN92006	Marshall/MN88076	1994	USDA-MN
17.	SBE0050	W8814/Norak	1994	USDA-MN
18.	ND673	Grandin/Stoa 'S'	1992	ND
19.	ND674	Grandin*2/ND6453	1993	ND
20.	ND677*	ND622*2/Cutless	1993	ND
21.	ND678	Stoa'S'/3/IAS20*4/H567.71 //Amidon	1993	ND
22.	ND686	Grandin'S'/3/Colonia S/Amidon//Grand	1994	ND
23.	N90-0671	Bergen/N86-0111	1993	AGPRO
24.	N90-0666	Bergen/N86-0111	1993	AGPRO
25.	N90-0700	Prospect/Amidon	1993	AGPRO
26.	N89-0562	CNO'S'/7C/3/B.RE//BA	1994	AGPRO
		PET/ANB		
27.	N91-0059	HS85-510/Success	1994	AGPRO
28.	N90-0392	HS85-0476/HS84-0700	1994	AGPRO
29.	N91-3057	B85-1525/Krona	1994	AGPRO
30.	BW688	BW608/Norseman	1994	AGCAN
31.	BW173	COL*2//Saric/NEP/3/COL*5//Saric/NEP		AGCAN
32.	BW174	COL*2//Saric/NEP/3/COL*5//Saric/NEP	1994	AGCAN

^{*} Solid stem lines for sawfly resistance,

METHODS

Following are the variables and testing methods used in the evaluation process:

<u>Test Weight Per Bushel</u> - The weight per Winchester bushel of cleaned, dry wheat subsequent to passing the sample through a Carter-Day dockage tester.

1000-Kernel Weight - The weight of 1000 kernels was determined by counting, using a Seedburo seed counter, the number of kernels in 10 g samples of cleaned, hand-picked wheat.^{5/}

<u>Kernel Size</u> - The percentages of the size of kernels (large, medium and small) were determined using a wheat sizer as described by Shuey⁶/.

The sieves of the sizer were clothed as follows:

Top Sieve - Tyler #7 with 2.92 mm opening Middle Sieve - Tyler #9 with 2.24 mm opening Bottom Sieve - Tyler #12 with 1.65 mm opening

Milling - The samples were cleaned by passing the wheat through a Carter-Day dockage tester and through a modified Forster scourer (Model 6). The clean, dry samples were pretempered to 12.5% moisture for at least 72 hours, then tempered to 15.5% moisture and allowed to stand overnight prior to milling.

Mention of a trademark name or a proprietary product does not constitute a guarantee or warranty of the product by the U. S. Department of Agriculture, and does not imply its approval to the exclusion of other products that may also be suitable.

^{6/} Shuey, William C. A Wheat Sizing Technique for Predicting Flour Milling Yield. Cereal Science Today 5:71-72,75 (1960).

The Uniform Regional Nursery spring wheat samples were milled in Brabender Quadrumat Senior mill heads. The stock from the Break head was sifted for 60 sec on a strand sifter using #35 and #80 Tyler sieves. The throughs of the #80 sieve were classified as break flour; the overs of the #35 sieve classified as bran; and the overs of the #80 sieve were passed through the reduction head of the mill. The reduction stock was sifted for 60 sec on a #80 Tyler sieve. The throughs were classified as reduction flour and the overs as shorts. The break and reduction flours were combined and classified as patent flour.

The Field Plot Nursery samples were milled in a Buhler continuous experimental mill. The Buhler mill had been slightly modified for better comparison with commerical milling operations. Break scalping sieves were clothed with #54 stainless steel wire. Reduction scalping sieves were clothed with #58, #66 and #105 stainless steel wire for the first, second and third reductions, respectively. All flour sieves were clothed with #135 stainless steel wire.

The six flour streams obtained from the Buhler-milled wheat were combined and classified as patent flour. The extraction of a good milling wheat using this flow is approximately 68% and is comparable to a commercial "long patent" extraction flour. At a 68% flour extraction, changes in flour ash are most sensitive to changes in percent extraction.

Hardness Test - Wheat hardness scores were determined according to AACC Method 39-70A. The procedure involved grinding the wheat samples in a Udy grinder and obtaining reflectance data from a Technicon 450 near infrared analyzer. Wavelengths used were 1680 nm and 2230 nm. This procedure was developed by Mr. Karl Norris, USDA, Beltsville through a co-operative research project in which the Hard Red Spring and Durum Wheat Quality Laboratory also participated. Hard red spring wheats generally have NIR scores between 60 and 85.

<u>SKWCS Hardness Index</u> - The single kernel wheat characterization system (SKWCS) instrument (developed by the GMRL, Manhattan, KS) was used to determine the hardness index and the percent distribution of kernels that were classified as soft, semi-soft, semi-hard, and hard.

<u>Protein Content</u> - Wheat and flour proteins were determined from NIR reflectance data, the Kjeldahl procedure, or Leco Nitrogen determinations. Nitrogen values, as determined the Kjeldahl procedure or Leco, were multplied by 5.7 to calculate protein values. Values were reported on a 14%mb.

Mineral or Ash Content - Wheat or flour ash was determined by measuring the residual weight of minerals remaining after incinerating the sample for approximately 16 hours at 575°C. The results were reported as percentages of the sample weights. Values were reported on a 14%mb.

Mixograph Analysis - Mixograph data was determined on each flour sample by using 30 g of flour (as is mb) and adding 20 cc of water. The sensitivity spring setting was set at 10. All mixograms were run with constant weight of flour and volume of water. Water absorptions were adjusted according to the peak heights of the mixograms. Correction factors were determined from a series of flours by varying the amount of absorption.

<u>Mixogram Patterns</u> - Reference mixogram patterns shown on page 17 illustrate different dough charactistics. A single number is assigned each pattern to characterize and simplify the classification of the curves. The larger numbers indicate stronger curve characteristics.

Baking Procedure and Formula - Following is the baking formula used:

100% flour 3% Non-fat Dry Milk

2% salt 3% yeast

5% sugar 2% shortening (Crisco, melted) - 100 g loaves

1% shortening (Crisco, melted) - 25 g loaves

Samples were mixed to optimum dough development in National Manufacturing mixers, the micro mixer for 25 g samples and the 100 g special mixer for 100 g samples. Bromate (10 ppm) for oxidation and Fungal Amylase (Doh-Tone)(15SKB units) for enzymatic supplement were added to each sample. All doughs were moulded in a Roll-Er-Up moulder. Samples undergo 3 hour fermentation, 1 hour proof and 20 minute bake time.

<u>Absorption</u> - The amount of water, expressed as percent of flour, required for optimum dough consistency.

<u>Dough Characterictics (DC)</u> - Emperical scores ranging from 0-6 were used to classify dough as sticky-weak (0), pliable (2), elastic (3), or bucky (6). The most favorable rating for optimum bread characteristics would be elastic.

Crumb Color (CC) - A value was determined by comparing the internal crumb color of the sample bread with the crumb color of a baking standard. The standard flour was an equal blend of the variety Grandin grown at Casselton and Minot, ND, and Crookston, MN, and Brookings, SD. Emperical scores ranging from 0-6 were used to classify crumb color as yellow (0), grey (2), dull (3), creamy (5), or bright white (6).

<u>Crumb Grain (CG)</u> - Emperical scores ranging from 0-6 were used to classify crumb grain as irregular, thick (0), open, thick (3), or fine (6).

<u>Crumb Texture (CT)</u> - Emperical scores ranging from 0-6 were used to classify crumb texture as harsh (0), coarse (3), or silky (6).

<u>Loaf Volume</u> - The volume (cc) of the baked loaf as determined by rapeseed displacement.

DISCUSSION

The following discussion presents the basic techniques and criteria used in the quality evaluation of the Hard Red Spring Wheat cultivars.

For the Uniform Regional Nursery samples, each quality variable (except for bake absorption, mix time, and CG) per sample was averaged within each hard red spring wheat region (Northeast, Southeast, Midwest, and West). Values that are bolded/underlined indicate that averages are higher than the standard (Butte 86). For wheat and flour ash, bolded/underlined values are lower than the standard.

All samples were compared with a milling and baking standard representative of the crop year. Agronomic and climatic conditions of the individual locations can affect the quality of the wheat such that the evaluation of all samples, including commercial cultivars, harvested from these locations may be classified as questionable to unsatisfactory. For example, an area may produce low protein wheat with large and plump kernels, good milling performance, and good kernel characteristics, but with low flour protein and unsatisfactory baking performance such as short mixing time, low loaf volume, and weak dough characteristics. The wheat from this area could not be considered a strong spring wheat and would not maintain the quality expected from the spring wheat producing area. An acceptable variety should have tolerance to a wide range of environmental conditions.

Kernel Characteristics are important in determining the initial value of wheat. Poor kernel characterisitics could disqualify a new variety from further consideration. Because of the present wheat grading system, high test weight is desirable. Plump kernels are desirable because of their high ratio of endosperm to bran. Low 1000-kernel weight and small kernel size distribution affect milling performance due to their high ratio of bran to endosperm. Wheat ash is an important factor when comparing one cultivar against other standard cultivars. Wheat with a high mineral content may yield flour with a high ash content. Wheat protein quality and quantity must be considered as important characteristics when comparing cultivars grown at the same location. Wheats with low protein values are undesirable since protein affects baking performance.

Milling Performance is a very important characteristic of spring wheats. Low extraction and high flour ash are major factors that are unacceptable under commercial milling operations. As a general rule, an increase of 0.01% in ash content is equivalent to an increase of approximately 2% in flour extraction.

Milling characteristics: Wheat comprising soft kernels requires different milling techniques when compared with wheat of uniform hard kernels. With commercial mills flowed for hard vitreous spring wheats, the introduction of soft wheats into the mill will result in milling problems. Likewise, a sample which is extremely hard and vitreous will mill differently. Both types of wheat (soft and vitreous) require different roll pressures, clothing, sifter surface, and temper to be milled properly. The blending of normal bread wheats with soft wheats or extremely hard, vitreous wheats is undesirable since they are not compatible in the milling operation. Adjustments would either have to be made in the milling flow or in tempering procedures to compensate for differences in kernel hardness. Properties of soft wheat may or may not be compatible with other wheats. Therefore, maintaining pure varieties with uniform milling characteristics is important.

The amount of protein recovered in flour from wheat is important. High protein wheats yielding low protein flours are not desirable. Such wheats would contain much of the protein distributed in the outer portion of the kernels resulting in excessive protein in the feed streams. Therefore, higher protein wheat would be necessary to yield a flour with protein content comparable to that of a wheat that yields optimum flour protein.

Mixogram patterns are important in estimating the strength and mixing tolerance or potential mixing tolerance of a flour. From the standard mixogram patterns (page 17), patterns 6 - 8 indicate flours with optimum mixing tolerance and gluten strength. Mixogram patterns 9 - 11 indicate flour samples with long mixing times, and strong gluten characteristics, whereas, patterns 1 - 5 indicate flours with weak gluten characteristics and short mixing times. Both the pattern and length of the curve are important, and both must be considered in the evaluation. Abnormal curves, such as sway-back or long initial times to incorporate water, indicate undesirable characteristics.

<u>Baking evaluation</u> takes into account the flour water absorption, mixing time, dough characteristics, loaf volume, crumb texture, and machinability. Flour samples with low water absorptions would be unsatisfactory. Samples with extremely short mixing times would relate to weak gluten characteristics and be considered undesirable.

The crumb grain or appearance of the interior of the loaf indicates the sturctural integrity during baking. Crumb grain is likely related to gluten protein properties (quantity and quality).

Bread loaf volume indicates potential strength of doughs in a different manner than mixing time or dough characteristics. Optimum loaf volume demonstrates the capacity, or lack thereof, for the dough to expand under pressure and to contain the entrapped gases during expansion. Weak doughs tend to collapse and yield breads with low loaf volumes, or yield breads with extremely large volumes containing large holes in the interior. Low protein flours produce extensible doughs that do not expand adequately

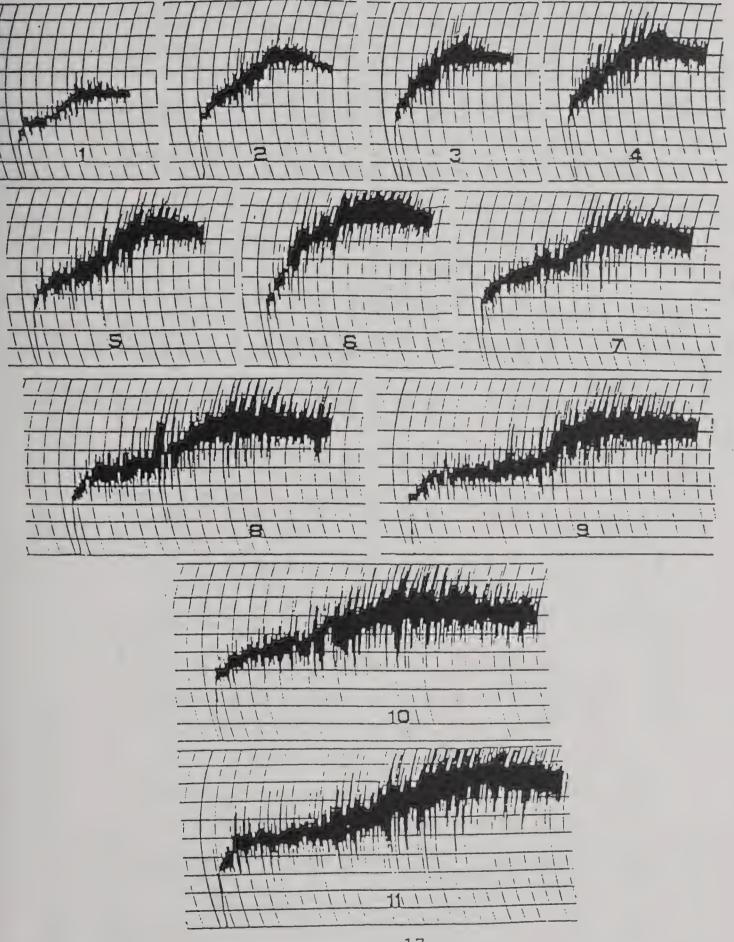
during fermentation or baking and thus produce bread with low loaf volumes. Tough and very bucky doughs are bound too tightly and impede expansion of the gases resulting in breads with low loaf volume. Loaf volume is a characteristic probably related to gluten functionality in the dough.

UNIFORM REGIONAL NURSERY SAMPLES - 1994 CROP

A total of 586 samples were received from 19 stations in 8 states. Twenty-seven selections were experimental lines and the remainder were commercial cultivars. Commercial cultivars included Butte 86 (used as the standard for comparison), Chris, Era, Marquis, and Stoa. Each sample was evaluated for kernel characteristics, milling performance, and breadmaking properties.

Tables 1-4 include data from the Northeast area; table 5-10 include data from the Southeast area; table 11-14 include data from the Midwest area; and table 15-19 include data from the Western area. Averages for each area are included in tables 20-23.

STANDARD MIXOGRAPH PATTERNS



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LOAF NOL 210 210 208 203 198 200 203 192 190 198 204 197 207 187 193 198 207 (cc) 182 207 187 Table 1 TIME 4.00 3.50 5.00 4.00 (min) 3.75 4.50 5.00 3.25 4.00 4.50 4.50 5.00 4.00 4.00 3.50 4.50 4.00 6.50 4.50 4.00 BAKE 57.9 8.09 54.6 60.5 60.5 60.5 59.6 60.3 57.6 57.9 57.9 57.6 55.0 58.2 60.5 55.0 56.2 8.09 60.3 61.1 MIX PAT 59.6 57.6 57.6 8.09 54.6 60.5 60.5 60.5 60.3 57.9 57.9 55.0 58.2 60.5 55.0 56.2 8.09 60.3 61.1 6 MIX ABS 57. 0.36 0.35 0.39 0.36 0.36 0.45 0.38 0.36 0.40 0.44 0.35 0.37 0.37 0.38 0.37 0.44 0.37 0.34 PRO ASH 0.37 0.41 (14 % mb) FLOUR FARGO, ND 14.8 13.0 12.9 12.9 13.5 12.6 14.9 13.4 13,4 14.8 13.3 13.3 13.7 4.4 15.4 14.1 13.1 13.1 13.1 FLOUR 6.69 67.9 EXT 64.9 65.6 66.5 66.5 67.0 69.2 8.89 63.4 9.99 65.0 0.89 8.79 0.69 0.89 67.3 67.1 67.1 %) 69.1 1.49 1.60 1.75 1.65 1.78 1.66 1.65 1.56 1.59 99.1 1.65 1.63 1.63 1.67 1.60 1.57 1.80 1.63 PRO ASH 1.54 64 (14% mb) WHEAT 13.8 13.0 13.8 14.0 14.2 15.0 13.4 14.0 13.9 14.9 15.2 14.7 14.4 14.3 14.7 14.4 15.7 15.1 4.1 13.1 HARD-NESS 65 48 69 65 74 89 69 64 65 72 74 63 73 54 59 89 62 61 INDEX 9.07 9.79 63.0 63.6 62.6 0.99 62.5 8.89 67.2 63.8 9.0% 59.3 75.2 75.4 59.3 67.8 67.1 67.1 78.1 63. SKWCS HARDNESS DISTRIBUTION 09 69 9/ 50 0 74 64 62 74 75 89 50 9/ 83 90 61 61 91 29 19 29 20 28 26 34 22 24 27 22 14 6 31 21 9 13 m 5 4 (%) SNI (%) LG 45 35 58 55 29 46 48 50 46 56 34 24 63 24 23 42 52 LOCATION: Carrington, ND 30.5 29.0 28.4 26.8 29.4 34.5 28.7 29.7 29.7 31.7 37.2 30.5 29.4 27.8 29.7 26.7 32.9 30.9 KWT (gr) (lb/bu) 59.7 54.9 59.0 59.6 0.09 59.7 59.0 59.0 TW 59.1 57.4 59.4 60.1 58.1 59.1 VARIETY MN90138 MN91309 MN92006 MN91277 MN91324 SBE0050 SBE0437 Butte 86 Marquis SD0010 SD0014 SD3156 SD0007 SD3151 ND673 ND674 **ND677** Chris Stoa Era

Nursery
Regional
Uniform
Spring
1994

LOCATION: Carrington.ND	Carri	noton. N	2										FARGO, ND	O, ND								Ë	able 1	Table 1(cont)
						SKW	CS I	SKWCS HARDNESS	NESS	NIR	WHEAT	AT	FLOUR	FLOUR	UR	MIX	MIX	BAKE	MIX	D	C	C	C	LOAF
	TW	KWT	57	SM		DI	STRII	DISTRIBUTION	NC	HARD-	PRO	ASH	EXT	PRO	ASH	ABS	PAT	ABS	TIME	C	C	Ö	L	VOL
VARIETY	(lb/bu)	(gr)	(%)	(%)	4	В	0	Q	INDEX	NESS	(14% mb)	mb)	(%)	(14 % mb)	mb)				(min)		Ra	Rating		(00)
ND678	60.5	27.8	28	5	-	3	9	90	77.5	73	14.9	1.72	0.79	14.0	0.35	59.6	3	59.6	3.50	3	5	3	S	201
ND686	59.9	29.0	21	2	0	2	18	80	9.07	89	14.3	1.64	0.69	13.6	0.35	59.3	4	59.3	4.50	3	4	3	4	193
N90-0671	57.4	28.9	49	7	-	3	23	73	68.5	64	13.3	1.60	69.1	12.4	0.38	56.9	3	56.9	5.50	3	0	9	2	189
9990-06N	58.7	31.8	19	2	2	14	32	52	59.3	63	14.3	1.64	8.69	13.8	0.42	59.0	3	59.0	4.50	3	0	8	4	189
0020-06N	57.6	26.1	17	9	0	2	4	94	79.7	70	13.8	1.55	9.99	13.3	0.35	60.5	4	60.5	4.50	3	4	3	2	206
N89-0562	58.4	30.6	24	ব	-	7	23	69	62.9	62	15.2	1.95	64.0	14.7	0.42	0.09	3	0.09	3.25	3	4	4	S	192
0500-68N	57.0	32.3	23	2	2	13	32	53	59.9	52	13.7	1.53	66.4	13.0	0.36	59.6	2	59.6	3.00	8	4	2	2	200
N90-0392	57.1	31.7	53	~	7	10	28	09	63.0	61	13.0	1.56	68.3	12.0	0.37	58.2	3	58.2	3.50	3	0	4	2	202
N91-3057	9.99	29.9	23	7	-	7	18	74	68.5	57	13.0	1.64	64.4	12.3	0.47	57.6	2	57.6	4.75	2	0	4	4	213
BW688	59.7	37.2	73	_	2	18	38	42	57.1	99	15.1	1.61	6.7.9	14.4	0.39	55.8	2	55.8	4.00	3	0	4	2	200
BW173	8.65	32.4	50	2	3	13	40	44	58.2	80	16.0	1.58	0.69	15.8	0.38	8.09	3	8.09	3.75	3	4	3	5	183
BW174	59.7	31.5	48	2	-	∞	32	59	62.6	82	15.8	1.65	69.5	15.5	0.37	61.1	m	61.1	3.25	3	4	3	2	182

Sol
%
A=
ż
0
BO
2
E
31

B= % Semi-Soft
C= % Semi-Hard
D= % Hard

RATINGS:	DOUGH CHAR (DC):	STICKY-WEAK	PLIABLE	ELASTIC		BUCKY
	CRUMB COLOR (CC):	YELLOW	GREY	DULL	CREAMY	BRIGHT WHITE
	CRUMB GRAIN (CG):	IRREG, THICK		OPEN, THICK		FINE
	CRUMB TEXTURE (CT):	HARSH		COARSE		SILKY

Nursery
Regional
Uniform
Spring 1
1994

LOAF NOL 200 236 209 206 208 210 208 216 217 (00) 206 207 197 208 190 209 202 188 207 211 222 Fable 2 5 9 5 5 5 5 C Ü Rating-0 TIME (mim) 3.75 3.25 3.50 4.50 4.00 4.25 3.75 3.50 3.50 2.50 4.00 3.00 3.50 4.50 4.50 4.00 3.00 3.00 4.00 5.00 BAKE 57.9 59.6 59.0 57.6 59.6 59.0 57.9 58.2 56.5 54.6 55.5 0.09 57.3 57.3 9 57.3 61.1 60. 59. 59. MIX PAT N 3 2 3 2 2 2 2 2 2 9.69 54.6 59.0 57.6 59.0 59.6 57.9 57.9 56.5 55.5 9.69 0.09 58.2 57.3 57.3 57.3 MIX 00 61.1 ABS 60.3 59. 0.40 0.40 0.46 0.48 0.46 0.40 0.45 0.42 ASH 0.47 0.45 0.52 0.40 0.42 0.50 0.43 0.43 0.55 0.43 0.77 0.44 (14 % mb) FLOUR PRO FARGO, ND 14.5 14.8 14.5 13.0 13.8 12.3 15.1 14.6 14.1 12.7 13.1 13.1 12.7 12.7 14.3 15.4 12. 13. 2 FLOUR 65.6 689 69.5 0.69 6'99 67.2 EXT 66.5 68.9 67.8 64.7 68.2 65.8 64.5 67.8 66.7 9.89 67.3 70.7 68.4 69.3 % 1.68 1.69 1.57 1.67 1.67 69.1 1.66 1.70 09.1 1.76 1.79 1.64 1.72 1.56 1.62 1.70 1.70 1.64 ASH 1.81 (14% mb) WHEAT PRO 13.5 14.5 14.7 14.8 13.5 13.8 13.8 14.6 14.0 13.5 4.4 12.9 14.7 15.5 15.1 14.1 HARD-NESS NIR 59 70 62 59 65 56 79 55 50 74 64 73 64 89 67 64 INDEX 73.2 8.89 66.3 8.79 73.3 9.79 63.9 9.07 70.2 70.5 63.5 70.9 64.6 71.9 58.7 65.3 74.3 71.3 70.1 73. SKWCS HARDNESS DISTRIBUTION 49 9/ 9/ 9/ 99 82 71 87 80 73 80 82 09 83 19 87 68 84 61 81 36 19 10 91 14 20 8 14 28 10 25 4 21 ∞ 10 2 9 9 9 6 (%) SM V LG (%) 42 59 55 48 55 20 50 33 50 28 33 40 52 62 7 64 LOCATION: Langdon, ND 25.6 29.0 31.3 32.2 30.2 33.7 30.2 31.2 29.8 35.0 7 30.4 5 KWT (gr) 32. 32. 30. 30. 28. (lb/bu) 59.0 56.4 58.2 56.4 56.3 55.7 59.4 55.3 57.9 58.3 57.8 58.1 58 58. VARIETY MN90138 MN91309 MN92006 MN91277 MN91324 SBE0050 SBE0437 Butte 86 Marquis SD0007 SD0010 SD0014 SD3156 SD3151 ND674 **ND677** ND673 Chris Stoa Era

Nursery
Regional
Uniform
Spring
1994

													-									1		
LOCATION: Lanedon.ND	I. Lane	don.ND											FARGO, ND	O, ND									ple 2	Table 2(cont)
						SKW	CS H	SKWCS HARDNESS	ESS	NIR	WHEAT	AT	FLOUR	FLOUR	UR	MIX	MIX	BAKE	MIX	Q	C	C	0	LOAF
	TW	KWT	LG	SM		DI	STRIE	DISTRIBUTION	Z	HARD-	PRO	ASH	EXT	PRO	ASH	ABS	PAT	ABS	TIME	C	C	G	Ξ	VOL
VARIETY	(lb/bu)	(gr)	(%)	(%)	V	B	၁	۵	INDEX	NESS	(14% mb)	mb)	(%)	(14 % mb)	(qui				(min)		Rating-	ing	-	(cc)
ND678	58.1	29.2	40	8	-	8	12	84	73.4	92	15.0	1.68	9.99	14.3	0.43	59.3	2	59.3	3.50	m	5	4	5	210
ND686	58.7	32.7	58	2	3	3	23	71	66.2	62	14.1	1.51	0.89	13.8	0.41	58.2	2	58.2	4.00	7	4	4	4	200
N90-0671	9.99	31.2	63	2	_	7	20	72	2.99	99	13.5	1.57	68.9	12.5	0.47	55.8	2	55.8	4.50	7	0	4	5	213
9990-06N	56.9	31.3	62	2	17	32	30	21	47.2	89	13.8	1.69	8.89	13.2	0.46	57.9	2	57.9	4.00	3	0	4	2	209
N90-0700	55.9	26.3	23	7	_	2	12	85	8.92	69	13.8	1.58	65.1	13.1	0.43	58.6	2	58.6	4.50	3	4	5	5	204
N89-0562	56.9	36.7	58	2		12	31	56	62.8	99	15.2	1.89	64.4	15.0	0.50	58.6	2	62.6	3.00	3	0	4	5	202
N89-0059	53.9	30.1	36	4	4	6	17	70	2.99	57	13.7	1.68	8.59	12.9	0.50	57.3	2	61.0	3.00	3	0	4	5	206
N90-0392	55.6	32.3	56	2	3	9	23	89	64.5	63	12.6	1.66	67.1	11.8	0.49	57.3	2	61.0	4.00	m	4	3	S	207
N91-3057	53.1	29.1	19	9	2	9	15	77	68.9	54	14.2	1.88	62.5	13.7	0.53	0.09	2	0.09	4.00	3	4	4	9	223
BW688	56.8	37.3	77	-	m	18	39	40	56.7	72	15.2	1.61	0.79	14.5	0.40	56.9	2	6.99	3.75	8	m	m	9	206
BW173	57.5	34.6	72		-	15	29	55	63.4	82	16.2	1.64	62.9	15.8	0.45	63.1	3	63.1	3.00	3	3	4	2	213
BW174	57.5	33.7	19	-	0	10	34	56	65.8	9/	16.0	1.60	69.1	15.9	0.43	62.7	3	63.0	3.25	3	2	4	9	211

Soft	
%	
A=	
-	
<u></u>	
ISTRIBUTION:	
20	
S	

B= % Semi-Soft

	KALINGS:	
= % Semi-Hard		CRUM
Parel % -		CRUM
- /o manu		CRIIN

		0		က		9
ATINGS:	DOUGH CHAR (DC):	STICKY-WEAK	PLIABLE	ELASTIC		BUCKY
	CRUMB COLOR (CC):	YELLOW	GREY	DULL	CREAMY	BRIGHT WHITE
	CRUMB GRAIN (CG):	IRREG, THICK		OPEN, THICK		FINE
	CRUMB TEXTURE (CT):	HARSH		COARSE		SILKY

Nursery
Regional
Uniform
Spring
1994

LOAF VOL 180 180 208 (00) 80 176 185 185 186 195 193 182 183 186 981 182 183 185 183 183 181 Table 3 C Ü ڻ TIME MIX (milm) 3.75 4.50 5.50 5.25 3.75 5.00 5.25 5.25 5.75 4.50 4.50 5.50 4.25 5.50 3.50 4.50 6.50 5.00 00.9 4.25 BAKE 54.6 54.9 8.09 59.3 60.5 59.3 58.2 58.6 56.5 64.0 63.7 9.69 61.4 8.09 61.1 61.1 ABS 62. 59 59. PAT MIX 54.9 8.09 59.3 60.5 59.3 58.2 58.6 56.5 64.0 63.7 54.6 9.69 8.09 59.3 59.3 61.4 61.4 61.1 MIX ABS 61.1 62. 0.29 0.32 0.38 0.30 0.32 0.42 0.35 0.32 0.36 0.36 0.32 0.30 0.40 0.33 0.33 0.32 0.34 0.37 0.31 ASH 0.31 (14 % mb) FLOUR PRO FARGO, ND 14.9 12.6 14.0 13.2 12.6 13.2 12.8 12.9 13.3 12.5 13.5 13.2 13.2 12.3 13.8 14.8 13.3 13.3 3 2 FLOUR 8.79 67.0 63.8 69.5 0.99 8.79 65.0 64.7 66.5 69.4 69.3 8.89 61.7 69.4 70.3 9.0% 68.7 EXT 66.1 % 67.1 67 1.45 1.49 1.42 1.49 1.39 1.48 1.56 1.45 1.59 1.47 1.57 1.44 1.52 1.54 1.37 1.50 ASH 1.37 .53 1.44 54 (14% mb) WHEAT PRO 13.9 15.5 15.0 13.6 13.8 13.6 14.2 14.2 13.5 13.0 14.5 15.2 14.1 13.1 4 4 13. HARD-NESS NIR 89 63 97 89 78 64 58 51 8 61 61 INDEX 9.79 72.8 75.6 76.5 71.8 71.5 76.4 69.5 59.8 74.0 73.6 66.2 76.3 64.3 77.7 65.3 64.1 75.1 66. 68 SKWCS HARDNESS DISTRIBUTION 69 85 89 73 87 90 20 88 80 09 64 88 49 87 87 91 71 91 Ú 22 18 8 12 25 6 ∞ 8 9 ~ (%) SM LG (%) 59 72 89 99 49 70 70 59 53 71 74 52 63 32 65 63 57 31 51 33.0 37.5 34.5 36.5 34.6 34.9 34,4 38.8 33.2 32.4 34.3 35.2 32.2 33.4 KWT (gr) 36.1 32. LOCATION: Minot, ND 28. 30. 28. (lb/bu) 62.9 62.2 62.1 TW 3 4 62.1 60. 62. VARIETY MN90138 MN91309 MN91324 MN92006 SBE0437 MN91277 SBE0050 Butte 86 Marquis SD0007 SD0010 SD0014 SD3156 SD3151 ND674 ND673 ND677 Chris Stoa Era

Nursery
Regional
Uniform
Spring
1994

LOCATION: Minot.ND	: Mino	GN.											FARGO, ND	O, ND								Ta	ble 3	Table 3(cont)
						SKW	SKWCS HARDNESS	ARDN	ESS	NIR	WHEAT	AT	FLOUR	FLOUR	UR .	MIX	MIX	BAKE	MIX	D	C	C	C	LOAF
	TW	KWT	TC	SM		DI	DISTRIBUTION	UTIO	Z	HARD-	PRO	ASH	EXT	PRO	ASH	ABS	PAT	ABS	TIME	C	C	Ç	T	TOA
VARIETY	(lp/pn)	(gr)	(%)	(%)	V	В	٥	Q	INDEX	NESS	(14% mb)	mb)	(%)	(14 % mb)	mp)				(min)		Rat	Rating		(cc)
ND678	62.6	32.8	48	2	_	3	15	81	71.7	80	15.2	1.54	66.3	14.4	0.33	61.4	m	61.4	3.50	co	5	3	2	198
ND686	63.1	33.7	89	2	0	0	9	94	75.3	75	14.1	1.43	70.4	13.5	0.33	59.6	8	59.6	5.00	3	3	3	2	188
N90-0671	60.7	32.5	09	2	0	2	19	79	70.3	77	13.5	1.54	8.89	12.6	0.40	54.6	4	58.7	7.00	9	0	9	2	174
9990-06N	61.7	34.0	69	_	-	2	20	74	67.1	71	14.2	1.61	70.7	13.4	0.38	61.8	5	61.8	5.25	3	0	2	5	191
N90-0700	9.19	30.2	38	2	0	-	4	95	7.67	06	14.6	1.42	0.79	13.4	0.34	62.1	2	62.1	5.00	3	33	3	4	193
N89-0562	61.2	37.0	52	2	_	3	26	70	66.2	71	15.3	1.78	64.9	14.7	0.43	8.19	co	61.8	4.25	3	3	3	5	187
N89-0059	61.0	38.9	73	2	-	2	20	74	67.1	72	14.1	1.61	9.89	13.2	0.39	60.5	m	60.5	3.50	3	2	2	5	195
N90-0392	61.9	37.8	77	-	_	∞	25	99	64.8	80	14.0	1.54	6.89	13.1	0.36	62.1	8	62.1	4.50	3	3	4	2	190
N91-3057	60.2	33.6	44	8	_	-	7	91	76.3	09	13.0	1.41	65.2	12.1	0.40	58.6	8	58.6	6.25	3	3	3	2	190
BW688	61.0	38.6	74		2	11	36	51	59.9	89	14.7	1.50	9.79	14.1	0.34	57.3	8	57.3	5.00	3	3	2	2	190

DISTRIBUTION; A= % Soft	B= % Semi-Soft	C= % Semi-Hard	D=.% Hard

		0		3		9
RATINGS:	DOUGH CHAR (DC):	STICKY-WEAK	PLIABLE	ELASTIC		BUCKY
	CRUMB COLOR (CC):	YELLOW	GREY	DULL	CREAMY	BRIGHT WHITE
	CRUMB GRAIN (CG):	IRREG, THICK		OPEN, THICK		FINE
	CRUMB TEXTURE (CT):	HARSH		COARSE		SILKY

Name of the	Mursery
Decional	Regional
II. Comme	
C	Spring
1001	1994

LOAF TOA (33) 190 190 202 193 207 203 190 203 196 194 187 188 194 198 190 204 194 201 231 Table 4 Ü Ü \bigcirc TIME (min) 2.75 3.50 3.50 3.00 3.25 4.00 4.00 4.50 3.50 3.50 3.50 3.00 4.00 3.25 3.25 3.25 4.00 4.00 4.00 3.50 BAKE 8.09 59.3 56.9 56.2 59.0 61.4 8.09 56.5 0.09 59.3 57.6 60.3 59. 62. 59. 60. 58 MIX PAT 59.0 8.09 6.99 59.0 8.09 57.6 59.3 56.2 61.4 56.5 0.09 9 62.1 MIX ABS 61.1 59. 59. 60. 58. 60. 61. 0.49 0.46 0.35 0.49 0.65 0.50 0.60 0.50 0.45 0.48 0.44 0.45 0.44 0.54 0.46 0.44 0.54 0.43 ASH 0.71 0.51 (14 % mb) FLOUR FARGO, ND PRO 13.9 14.6 14.9 14.9 15.2 15.0 14.3 14.4 14.2 15.3 15.2 13.3 15.2 13.9 15.4 15.5 16.2 16.1 14.1 15.1 FLOUR 62.0 65.2 63.2 65.6 67.5 67.7 65.3 63.6 65.5 64.8 62.7 EXT 59.2 62.7 63.7 63.4 63.1 65.0 66.1 % 63. 59. 2.10 1.96 2.10 2.08 2.05 2.03 2.08 2.02 2.35 2.25 2.09 2.25 2.08 2.09 2.12 ASH 2.31 1.93 2.22 1.87 1.91 (14% mb) WHEAT PRO 15.6 15.7 15.0 16.0 15.7 15.6 14.6 15.0 16.0 16.9 15.3 16.7 15.4 16.1 16.1 15.1 16.1 15. 5 HARD-NESS NIR 29 89 55 65 78 33 62 78 65 65 89 47 67 62 9 INDEX 80.5 9.99 75.9 65.5 74.9 73.0 73.5 0.97 70.7 78.4 74.4 70.4 79.3 68.3 80.3 67.7 78.4 74.1 68.1 73. SKWCS HARDNESS DISTRIBUTION 68 98 82 87 98 80 6/ 88 72 75 89 90 99 83 87 81 C 9 9 6 6 5 00 6 0 **m** ~ (%) SNI ∞ 4 ∞ 6 00 (%) 18 16 6 6 10 30 12 15 33 13 22 21 5 24.0 23.9 28.0 25.0 25.6 23.0 LOCATION: Prosper, ND 24.3 26.3 27.8 25.8 25.2 KWT 24.4 (gr) 27.1 25.3 23. 22. 28. 28. 22. 23. (lp/pn) 48.2 51.0 53.0 56.6 50.8 49.9 50.5 55.0 55.2 55.4 55.3 55.4 53.1 2 111 52. 52. MN90138 MN91309 MN91324 MN92006 MN91277 SBE0050 SBE0437 Marquis Butte 86 SD0007 SD0010 SD0014 SD3156 SD3151 ND673 **ND674** ND677 Chris Stoa Era

Nursery
Regional
Uniform
Spring
1994

LOCATION: Prosper,ND	: Prosp.	er,ND											FARG	FARGO, ND								T	able	Table 4(cont)
						SKW	SKWCS HARDNESS	ARD	NESS	NIR	WH	WHEAT	FLOUR	FLOUR	UR	MIX	MIX	BAKE	MIX	D	C	C	٥	LOAF
	TW	KWT	rc	SM		DI	DISTRIBUTION	BUTIC	NC	HARD-	PRO	ASH	EXT	PRO	ASH	ABS	PAT	ABS	TIME	C	C	Ç	I	NOL
VARIETY	(lb/bu)	(gr)	(%)	(%)	V	B	٥	Q	INDEX	NESS	(14% mb)	(qm	(%)	(14 % mb)	mp)				(min)		R	Rating		(22)
ND678	55.0	25.7	6	14	-	2	11	98	76.3	62	15.9	1.96	63.0	14.8	0.45	61.1	3	61.1	3.00	2	3	4	5	191
ND686	53.8	26.1	18	10	-	2	6	88	78.7	70	15.8	1.95	64.0	14.4	0.43	8.09	4	8.09	3.75	2	3	3	4	192
N90-0671	52.1	25.3	25	7	-	3	12	84	74.7	62	14.6	2.06	64.7	13.6	0.50	56.5	3	56.5	5.00	2	4	5	2	198
9990-06N	52.9	26.9	27	5	2	2	10	98	73.1	19	15.1	2.04	65.5	13.8	0.53	60.3	3	60.3	3.75	2	0	4	S	196
N90-0700	51.4	23.3	4	19	2	3	9	89	82.0	72	14.9	1.83	63.0	14.3	0.43	60.3	3	64.2	4.00	3	3	5	5	201
N89-0562	51.9	26.4	∞	15	2	2	16	77	71.3	57	17.1	2.35	57.8	16.1	0.55	0.09	m	0.09	3.00	3	4	c	5	202
N89-0059	43.8	22.7	4	21	11	=	17	61	0.19	50	16.2	2.34	56.5	15.8	0.70	61.1	3	61.1	3.00	-	0	2	3	196
N90-0392	49.3	24.7	12	12	_	4	6	98	77.6	09	14.5	2.03	62.7	13.3	0.58	59.3	m	59.3	3.50	2	4	4	4	202
N91-3057	47.3	24.7	2	23	9	10	15	69	66.3	58	16.2	2.48	55.9	16.0	0.64	61.4	4	65.4	3.50	2	0	8	4	215
BW688	52.0	27.6	32	4	2	4	22	72	67.5	54	15.1	1.84	57.4	13.8	0.49	54.6	1	54.6	4.00	2	3	5	2	185
BW173	55.4	26.7	17	7	2	3	10	85	73.7	84	16.8	2.17	9999	16.1	0.43	62.7	4	62.7	3.50	3	4	5	5	192
BW174	55.5	25.3	18	7	-	2	9	91	77.0	79	16.8	1.90	65.7	15.9	0.42	61.1	4	61.1	3.50	3	3	4	5	192

BUCKY BRIGHT WHITE

CREAMY

ELASTIC DULL

PLIABLE

STICKY-WEAK

GREY

OPEN, THICK COARSE

YELLOW IRREG, THICK

HARSH

CRUMB TEXTURE (CT):

CRUMB COLOR (CC): CRUMB GRAIN (CG):

DOUGH CHAR (DC):

RATINGS:

C= % Semi-Hard

D= % Hard

B= % Semi-Soft

DISTRIBUTION: A= % Soft

FINE

Nursery	
Kegional	
Unitorm	
Spring	
1994	

LOAF TOA (55) 179 210 212 193 208 192 204 203 202 204 183 200 199 205 186 227 213 207 187 199 Table 5 9 9 9 9 9 9 Ü U a U TIME MIX (mim) 4.00 4.00 4.50 3.50 3.00 5.00 3.75 4.50 4.00 3.50 4.50 3.50 4.50 5.00 4.50 5.25 4.50 3.50 5.00 5.50 BAKE 58.6 56.2 59.0 56.2 8.09 62.5 60.3 59.0 59.0 8.09 0.09 56.9 62.5 8.09 63.1 0.09 0.09 62.1 ABS 62.7 MIX PAT 59.0 56.2 8.09 59.0 59.0 8.09 0.09 56.9 62.5 8.09 0.09 0.09 58.6 56.2 60.3 62.7 5 62.1 63.1 MIX ABS 62. 0.38 0.38 0.45 0.39 0.43 0.45 0.40 0.42 0.40 0.38 0.37 0.41 0.37 0.44 0.37 0.52 0.41 ASH 0.43 0.41 0.41 (14 % mb) FLOUR PRO FARGO, ND 12.8 11.9 12.9 12.5 12.5 13.4 13.0 13.5 13.0 12.5 12.9 13.5 15.2 13.4 13.3 12.4 12.7 13.4 14.1 12.1 FLOUR 9.99 9.79 67.9 58.0 EXT 65.3 65.5 67.5 65.7 59.3 62.2 64.0 63.5 64.0 63.5 65.1 66.1 66.1 63.4 65.1 66.1 % 2.09 1.78 1.90 1.82 1.83 1.74 1.78 1.95 1.79 1.82 1.90 1.85 1.87 ASH 1.80 1.82 1.94 1.91 1.87 1.93 1.93 (14% mb) WHEAT PRO 14.6 14.6 14.3 14.0 14.7 14.0 15.5 14.3 15.0 14.6 15.2 14.7 14.4 14.4 15.1 15.1 14.1 16.1 13. HARD-NESS NIR 89 74 89 89 67 09 67 85 63 62 65 89 59 79 89 75 67 71 64 61 INDEX 68.5 84.7 68.2 62.9 69.5 73.5 71.5 74.7 65.2 73.0 65.4 74.2 65.4 71.3 70.3 66.1 67.1 62.1 66.1 SKWCS HARDNESS DISTRIBUTION 92 85 69 67 87 72 69 63 9/ 74 89 89 89 78 62 84 80 83 71 Ü 26 26 9 6 91 13 91 12 22 22 6 00 2 < (%) SM 00 S 9 2 9 LG (%) 25 26 49 26 49 59 91 35 55 55 53 40 25 52 42 30 45 31 3 LOCATION: Brookings, SD 27.0 30.0 33.6 29.8 28.0 26.0 27.5 30.2 27.8 28.9 29.9 29.8 29.4 30.4 KWT 29.3 (gr) 28.1 32. (lb/bu) 60.2 59.2 58.6 58.5 58.0 58.8 59.7 57.9 56.6 58.2 58.2 59.9 59.5 56.7 58.4 59.2 WI 58.1 VARIETY MN90138 MN91309 N90-0671 MN91277 SBE0050 SBE0437 Butte 86 Marquis SD0010 SD0014 SD3156 SD0007 SD3151 ND678 **ND674** ND673 ND686 ND677 Chris Era

Nursery
Regional
Uniform
Spring
1994

Table 5(cont) 0 0 -Rating-U Ω Ų TIME (mim) 3.50 4.50 4.50 BAKE 60.3 ABS 60.3 63.1 MIX PAT 60.3 60.3 MIX ABS 63.1 WHEAT QUALITY LAB 0.43 0.39 0.50 PRO ASH (14 % mb) FLOUR USDA / ARS FARGO, ND 13.9 14.7 13.1 FLOUR EXT 62.5 57.6 66.7 % 1.80 PRO ASH 1.91 2.21 (14% mb) WHEAT 15.2 14.3 15.8 HARD-NESS NIR 75 75 09 INDEX 64.7 66.7 76.1 SKWCS HARDNESS DISTRIBUTION 64 71 26 10 20 8 < (%) SM (%) LG 99 25 LOCATION: Brookings, SD 29.7 30.1 KWT 25.1 (gr) (lb/bu) 59.0 57.3 VARIETY 9990-06N 0020-06N N89-0562

LOAF VOL

C

(cc)

217

198

203

217

3.25

60.3

60.3

0.44

12.8

6.09

1.97

14.4

62

66.1

67

28

4.00

8.09

8.09

0.45

12.5

64.1

1.88

14.3

75

67.5

74

19

51

31.5

55.9

N90-0392

29.7

56.2

N89-0059

4.75

62.7

62.7

0.50

13.4

60.3

2.06

14.2

59

9.99

18

21

29.8

54.6

N91-3057

4.00

62.7

9

62.7

0.41

14.6

67.9

1.86

15.7

63

66.3

58

31

52

32.7

BW688

3.00

63.7

63.7

0.37

13.4

65.0

1.84

14.6

09

61.9

54

32

40

29.4

9.09

BW173

202

9

205

9

208

9

200

9

5

3

3.00

63.4

3

63.4

0.37

13.6

66.2

1.80

14.7

57

61.8

52

34

 \sim

42

29.7

60.5

BW174

198

9

Soft
%
$=\mathbf{V}$
Z
0
b
8
K
IS

B= % Semi-Soft	RATINGS:	non
C= % Semi-Hard		CRU
D- 0. Hand		CRU
D- /o main		CDI

		0		3		9
RATINGS:	DOUGH CHAR (DC):	STICKY-WEAK	PLIABLE	ELASTIC		BUCKY
	CRUMB COLOR (CC):	YELLOW	GREY	DULL	CREAMY	BRIGHT WHITE
	CRUMB GRAIN (CG):	IRREG, THICK		OPEN, THICK		FINE
	CRUMB TEXTURE (CT):	HARSH		COARSE		SILKY

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LOAF NOL 88 (cc) 206 190 179 192 178 179 173 192 178 175 198 194 187 192 187 194 193 181 Table 6 5 Ü -Rating. TIME 5.25 3.75 4.25 (mim) 4.00 3.50 5.50 5.00 3.00 4.00 5.00 4.25 4.00 4.00 5.00 4.00 3.50 5.00 4.50 4.25 MIX BAKE 59.6 58.6 59.0 58.2 57.6 56.2 56.5 59.0 59.3 58.2 56.5 8.09 61.8 60.3 59.0 56.5 59.3 62.7 ABS MIX PAT 57.6 59.0 59.6 59.0 56.5 58.2 56.2 59.3 58.2 56.5 8.19 60.3 MIX ABS 0 62.7 60.3 58. 59. 59. 56. 60. 0.39 0.50 0.40 0.39 0.42 0.38 0.38 0.35 0.43 0.35 0.38 0.42 0.35 ASH 0.44 0.43 0.37 0.41 0.41 0.41 (14 % mb) FLOUR PRO FARGO, ND 13.9 14.5 14.0 12.3 12.8 13.1 13.0 13.0 13.5 13.4 13.5 13,3 12.7 13.2 12.7 12.1 12.1 15.1 13. FLOUR 6.69 61.0 6.99 6.99 68.9 63.9 64.5 63.8 62.9 67.3 67.9 65.5 68.2 64.7 9.79 66.7 68.7 69.1 EXT 65.1 % 1.76 1.78 1.78 1.73 1.80 1.72 1.74 1.76 1.93 1.68 1.72 1.65 1.75 1.87 1.77 1.83 .84 1.85 ASH 87 1.91 (14% mb) WHEAT PRO 14.3 14.5 14.3 14.3 13.4 14.9 15.0 15.0 13.6 14.2 14.2 15.6 14.3 15.1 13.2 14.1 14.3 14.4 14.1 14.1 HARD-NESS NIR 99 99 9/ 78 70 82 89 72 72 75 92 48 85 62 61 54 83 62 61 INDEX 0.97 74.0 68.5 61.9 0.89 63.5 65.0 70.8 8.0% 59.5 0.99 68.2 63.4 70.3 67.2 64.1 54.2 70.1 68.1 SKWCS HARDNESS DISTRIBUTION 9 36 06 80 80 63 80 29 84 62 84 83 75 51 20 30 17 16 25 30 12 61 27 13 22 13 14 31 24 5 2 ∞ 4 (%) SNI LG (%) 69 59 79 73 99 50 72 73 98 63 50 80 45 67 53 74 35.0 33.9 34.9 33.9 29.7 32.3 35.3 33.7 36.6 34.9 39.2 34.0 37.7 35.0 35.3 KWT 45.1 36.1 (gr) LOCATION: Groton, SD 26.7 28. 38. (lb/bu) 6.09 61.0 63.0 63.3 63.4 TW 63. 62. 64. 62. 59. 63. VARIETY MN90138 MN91309 MN92006 MN91324 SBE0050 MN91277 SBE0437 Marquis Butte 86 SD0010 SD0014 SD3156 SD0007 SD3151 ND673 ND674 ND677 Chris Stoa Era

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1994 Spring Uniform Regional Nursery	ng Un	iform	Reg	iona	Z	urser	7					WHI	USDA / ARS WHEAT QUALITY LAB	USDA / ARS	LAF									
LOCATION: Groton,SD	: Groto	u,SD											FARGO, ND	O, ND								La	Table 6(cont)	cont)
						SKW	CS I	SKWCS HARDNESS	NESS	NIR	WHE	EAT	FLOUR	FLOUR	UR	MIX	MIX	BAKE	MIX	Q	C	C	C	LOAF
	TW	KWT	I'G	SNI		DI	STRI	DISTRIBUTION	NC	HARD-	PRO	ASH	EXT	PRO	ASH	ABS	PAT	ABS	TIME	Ö	C	5	L	VOL
VARIETY	(lp/pn)	(gr)	(%)	(%)	V	B	C	Q	INDEX	NESS	(14% mb)	mb)	(%)	(14 % mb)	mb)				(min)	mano que qu	Rating-	ing-		(00)
ND678	63.2	32.1	46	2	0	-	14	85	73.0	73	14.9	1.80	68.4	13.6	0.38	60.5	4	60.5	4.00	3	3	4	2	192
ND686	64.1	35.5	73	_	0	-	15	84	69.1	74	14.1	1.68	70.2	12.9	0.36	8.09	5	8.09	4.75	3	3	4	2	191
N90-0671	9.09	35.5	74	-	0	2	16	82	70.3	72	13.8	1.78	6.89	12.5	0.43	59.3	4	59.3	5.50	3	3	4	2	176
9990-06N	62.2	38.5	80	_		11	33	55	59.9	77	14.8	1.85	8.69	14.1	0.41	8.09	4	8.09	4.50	3	3	2	4	192
0020-06N	62.4	32.1	48	2	0	2	7	91	73.1	81	14.2	1.66	67.7	13.0	0.37	0.09	3	0.09	4.50	3	3	3	4	195
N89-0562	61.3	35.5	47	2		5	19	75	8.99	89	15.3	2.09	63.7	14.5	0.48	59.0	3	59.0	4.50	3	4	4	4	187
N89-0059	6.09	39.9	9/	_	-	6	27	63	62.9	89	14.5	1.81	9.99	13.3	0.42	58.2	2	58.2	3.50	3	2	3	4	191
N90-0392	61.9	40.4	82	_	2	2	91	80	9.89	88	13.7	1.75	67.7	12.4	0.40	62.7	5	62.7	4.50	3	3	3	4	190
N91-3057	2.09	36.8	49	2	_	4	20	75	68.4	65	13.8	1.86	65.7	12.6	0.45	62.1	5	62.1	00.9	2	3	3	2	197
BW688	59.0	37.4	99	2	3	10	36	51	59.7	74	15.6	1.81	65.4	14.8	0.42	61.4	4	61.4	4.00	8	4	2	2	200

RATINGS:	DOUGH CHAR (DC):	STICKY-WEAK	PLIABLE	ELASTIC		BUCKY
	CRUMB COLOR (CC):	YELLOW	GREY	DOLL	CREAMY	BRIGHT WHITE
	CRUMB GRAIN (CG):	IRREG, THICK		OPEN, THICK		FINE
	CRUMB TEXTURE (CT):	HARSH		COARSE		SILKY

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1 OCATION: Madison W	J. Madi	TW WY											FARG	FARGO, ND									Table 7	c 7
FOCULO	A. Managara	30000	1			SKW	CS H.	SKWCS HARDNESS	ESS	NIR	WHEAT	EAT	FLOUR	FLOUR	UR	MIX	MIX	BAKE	MIX	Q	0	0	O	LOAF
	TW	KWT	PT	SNI		DI	STRIB	DISTRIBUTION	Z	HARD-	PRO	ASH	EXT	PRO	ASH	ABS	PAT	ABS	TIME	C	S	Ö	T	TOA
VARIETY	(lb/bu)	(gr)	(%)	(%)	7	В	C	Q	INDEX	NESS	(14% mb)	mb)	(%)	(14 % mb)	o mb)				(min)		Ra	-Rating		(00)
Marquis	57.7	29.6	45	2	2	∞	26	64	68.1	59	15.3	2.04	64.0	14.3	0.48	60.5	m	60.5	4.00	3	4	4	4	198
Chris	8.09	30.0	48	3	2	6	19	70	70.9	64	15.9	1.85	66.5	14.3	0.41	59.0	8	59.0	4.00	3	2	2	4	190
Era	58.6	28.2	36	9	-	9	20	73	71.6	99	14.6	1.90	64.4	12.7	0.42	55.5	2	55.5	5.00	3	4	2	4	192
Stoa	57.7	29.3	36	5	2	5	15	78	71.7	09	15.5	1.96	64.9	14.0	0.42	59.3	4	59.3	5.00	3	4	2	2	214
Butte 86	59.5	32.5	59	2	2	m	18	77	73.8	63	15.2	1.87	0.49	13.4	0.38	57.3	3	57.3	4.25	3	4	4	4	186
SD0007	59.1	31.6	58	-	-	9	27	99	70.3	58	14.7	1.82	68.4	13.2	0.38	57.9	2	57.9	3.00	2	4	9	5	208
SD0010	6.09	30.9	48	3	-	~	17	79	9.92	62	15.3	1.84	68.7	13.6	0.35	59.0	4	59.0	5.00	3	4	3	2	202
SD0014	60.3	32.8	59	2	2	9	25	19	8.69	62	14.9	1.84	68.5	12.8	0.35	57.9	c	57.9	5.00	2	4	4	5	188
SD3151	59.4	30.9	32	3	-	3	14	82	85.1	55	16.2	1.94	61.2	14.6	0.45	57.6	m	61.5	4.25	3	2	3	5	217
SD3156	61.2	32.8	52	2	3	2	23	69	70.1	52	14.2	1.88	64.3	11.6	0.36	55.8	8	55.8	5.00	2	4	9	5	179
SBE0437	58.4	31.5	52	2	-	2	24	70	71.4	62	14.1	1.82	67.2	12.3	0.37	57.9	2	57.9	3.50	c	4	5	2	192
MN90138	58.7	37.6	73	-	-	9	20	73	71.5	92	16.2	2.08	61.1	13.5	0.55	59.3	2	59.3	4.00	2	5	5	5	195
MN91277	59.3	31.6	55	3	4	12	34	50	64.2	47	14.8	1.99	67.9	13.2	0.46	55.3	1	55.3	3.25	3	4	S	2	185
MN91309	59.6	31.0	29	2	2	4	17	77	75.3	59	15.1	1.88	65.8	13.0	0.42	57.6	4	57.6	5.25	c	4	5	4	185
MN91324	0.09	31.9	46	3	7	S	18	75	75.1	29	15.0	1.95	65.3	13.2	0.48	59.0	8	59.0	4.00	3	4	3	5	202
MN92006	61.3	33.8	63	2	2	22	33	40	57.6	55	14.5	1.74	67.5	13.1	0.38	55.3	3	55.3	3.50	3	2	5	4	187
SBE0050	58.2	29.8	32	4	3	2	20	72	9.02	58	14.9	1.94	8.49	13.6	0.44	58.2	3	58.2	4.00	3	4	3	2	225
ND673	61.1	33.5	61	2	0	4	19	77	70.7	59	14.6	1.83	65.7	12.4	0.38	55.8	4	55.8	6.50	3	4	3	4	194
ND674	61.7	33.3	19	2	0	00	23	69	76.0	69	15.5	1.92	67.2	14.5	0.45	57.9	2	57.9	5.50	3	4	4	5	210
VD677	59.0	31.7	53	3	3	14	24	59	2.99	49	15.1	1.89	64.4	13.5	0.40	57.3	4	57.3	4.25	3	4	4	2	215

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													FARGO, ND	O. ND								H	able	Table 7(cont)
LUCATION: Madison, WI	Madi	son, WI				SKW	SS H	SKWCS HARDNESS	ESS	NIR	WHE	EAT	FLOUR	FLOUR	UR	MIX	MIX	BAKE	MIX	a	0	Ü	٥	LOAF
	TW	KWT	LG	SM		DIS	STRIB	DISTRIBUTION	Z	HARD-	PRO	ASH	EXT	PRO	ASH	ABS	PAT	ABS	TIME	ပ	C	Ö	T	NOL
VARIETY	(lb/bu)	(gr)	(%)	(%)	4	B	ပ	Q	INDEX	NESS	(14%)	mb)	(%)	(14 % mb)	mb)				(min)		Ra	Rating		(cc)
ND678	61.2	30.5	42	4	2	4	15	79	74.6	70	15.6	1.90	64.9	13.5	0.41	59.0	т	59.0	3.50	3	5	3	5	207
ND686	62.1	34.6	62	_	-	12	28	59	67.5	55	14.4	1.76	67.7	12.6	0.39	55.3	3	55.3	5.50	2	4	2	4	177
N90-0671	58.8	31.6	62	2	_	∞	24	<i>L</i> 9	66.1	64	14.5	1.91	64.7	12.7	0.46	54.6	3	54.6	00.9	2	0	2	2	184
9990-06N	59.4	34.8	71		2	6	32	57	63.3	62	15.6	1.92	65.1	13.7	0.45	59.6	4	9.69	4.00	3	0	8	3	193
N90-0700	9.09	29.8	37	3	0	8	12	85	78.9	73	15.1	1.78	9:59	13.0	0.39	59.0	5	59.0	5.00	3	4	4	5	193
N89-0562	59.1	33.0	32	3		10	22	<i>L</i> 9	72.9	99	16.1	2.31	61.9	15.0	0.54	59.0	4	59.0	4.50	3	4	4	2	201
N89-0059	59.4	35.4	89	2	_	13	36	50	8.09	99	14.8	1.94	63.8	13.3	0.45	58.6	2	58.6	3.00	3	4	4	2	207
N90-0392	59.5	36.9	74	_	3	6	31	57	63.2	65	13.8	1.77	65.4	11.7	0.47	57.6	4	61.5	4.25	3	4	3	4	201
N91-3057	58.5	33.2	46	4	3	6	27	61	63.8	57	14.0	1.99	61.2	12.4	0.48	56.2	4	56.2	7.00	2	3	4	2	182
BW688	59.2	35.1	29	2	2	13	34	51	64.5	59	15.0	1.83	64.9	13.4	0.41	55.5	2	55.5	4.50	2	3	9	2	202
BW173	57.1	28.7	18	10	2	~	17	9/	73.3	63	16.5	1.99	63.4	15.4	0.43	60.5	2	60.5	4.00	3	0	3	2	208
BW174	58.4	29.2	27	9	7	4	17	77	77.0	89	17.2	1.99	65.1	15.9	0.44	8.09	4	8.09	4.00	3	0	n	2	203

DISTRIBUTION: A= % Soft			0		3		9
B= % Semi-Soft	RATINGS:	DOUGH CHAR (DC):	STICKY-WEAK	PLIABLE	ELASTIC		BUCKY
C= % Semi-Hard		CRUMB COLOR (CC):	YELLOW	GREY	DOLL	CREAMY	BRIGHT WHITE
D= % Hard		CRUMB GRAIN (CG):	IRREG, THICK		OPEN, THICK		FINE
		CRUMB TEXTURE (CT):	HARSH		COARSE		SILKY

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LOAF 216 218 217 VOL 199 209 217 198 188 212 202 207 213 220 203 222 204 203 231 232 224 (cc) Table 8 9 9 9 9 9 5 S 5 40 40 40 9 5 5 Ö TIME 4.50 4.50 5.00 4.00 00.9 5.00 5.50 4.00 5.50 5.00 4.00 4.00 5.50 5.25 00.9 4.75 3.75 4.00 (min) 3.50 MIIX 4.50 BAKE 54.6 59.6 0.09 58.6 0.09 56.5 0.09 59.0 58.2 63.0 59.6 58.2 59.0 57.3 60.5 59.3 60.3 ABS 55. 60. MIX PAT 0 59.6 54.6 59.6 0.09 58.6 0.09 56.5 0.09 59.0 57.6 59.0 57.3 58.2 59.3 MIX ABS 90 58. 55. 59 60.3 60. 0.39 0.38 0.42 0.56 0.39 0.49 0.45 0.45 0.43 0.39 0.35 0.44 0.47 0.44 0.43 0.42 0.40 ASH 0.41 0.41 0.41 (14 % mb) FLOUR PRO FARGO, ND 15.0 13.9 15.8 13.8 14.6 13.9 13.9 13.9 14.5 14.6 14.7 14.6 13.8 13.7 14.2 14.7 13.5 15.7 14.1 14.4 FLOUR 63.9 63.6 64.8 58.8 65.8 59.5 58.2 64.6 62.0 62.4 63.3 64.5 67.4 61.2 64.3 64.5 64.4 62.5 65.4 EXT 66.1 (%) 1.76 1.76 1.76 1.95 1.86 1.89 1.74 1.89 1.59 1.73 1.90 1.78 2.09 2.00 1.75 1.74 1.85 1.77 1.94 1.93 PRO ASH (14% mb) WHEAT 14.5 15.4 14.8 14.7 15.0 14.6 14.7 14.5 14.8 15.8 14.5 14.7 14.6 14.2 14.8 15.4 15.1 15.1 16.1 16.1 HARD-NESS NIR 89 45 62 53 58 78 63 9/ 56 57 63 79 65 99 55 9 70 74 58 52 INDEX 8.69 73.9 72.0 78.8 75.5 76.2 65.9 64.6 9.92 72.0 72.8 0.69 62.3 9 77.1 77.2 75.7 69.3 72.7 59.2 67 SKWCS HARDNESS DISTRIBUTION 9/ 89 68 92 87 90 83 ∞ 46 85 64 8 91 18 81 61 ∞ 91 2 16 9 34 19 22 27 7 14 9 ∞ \cong 00 < 9 (%) SM 5 10 12 9 (%) LG 43 12 32 46 30 29 46 49 34 14 50 47 34 35 32 23 21 52 27.9 26.0 28.0 KWT 30.6 27.3 27.5 27.7 27.5 28.3 32.0 28.6 28.0 29.7 27.6 27.5 LOCATION: Morris, MN 28.4 31.1 (gr) 23. 27. (lb/bu) 57.0 54.3 56.3 59.0 56.0 57.0 52.6 TW 55.8 58.6 56.2 58.4 9 57.2 58.8 59.8 58. 58. 59. VARIETY MN90138 MN91309 MN92006 MN91277 MN91324 SBE0050 SBE0437 Marquis Butte 86 SD0010 SD0014 SD3156 SD0007 SD3151 ND673 ND674 ND677 Chris Stoa Ela

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I OCATION: Morris MN	Morri	S MN											FARGO, ND	FARGO, ND								Ï	able 8	Table 8(cont)
TOCULIO I	TAOL .	Copiest v				SKW	SKWCS HARDNESS	IARD	NESS	NIR	WHEAT	EAT	FLOUR	FLOUR	UR	MIX	MIX	BAKE	MIX	Q	O	Ü	0	LOAF
	TW	KWT	LG	SNI		D	DISTRIBUTION	BUTI	NO	HARD-	PRO	ASH	EXT	PRO	ASH	ABS	PAT	ABS	TIME	၁	၁	Ö	_	VOL
VARIETY	(lb/bu)	(gr)	(%)	(%)	4	2	٥	D	INDEX	NESS	(14% mb)	mb)	(%)	(14 % mb)	(qm ;				(min)		Ra	-Rating		(33)
ND678	58.9	27.5	29	6	2	2	9	90	77.3	72	15.3	1.83	62.2	14.3	0.45	0.09	cc	0.09	4.00	3	4	3	2	221
ND686	60.3	29.1	50	4	-	2	9	91	76.2	29	14.4	1.63	65.4	13.9	0.36	59.3	4	59.3	5.50	3	4	4	2	197
N90-0671	57.4	30.5	62	3	_	2	13	84	71.6	29	14.4	1.85	65.3	13.5	0.44	0.09	2	0.09	5.50	3	0	2	2	202
9990-06N	57.8	32.0	99	2	-	7	23	69	65.7	72	14.9	1.84	66.3	14.4	0.44	8.09	5	8.09	5.00	3	0	4	5	212
0020-06N	57.9	25.4	25	6		2	9	91	77.4	72	15.0	1.67	64.4	13.8	0.40	60.3	4	60.3	5.00	3	4	2	5	223
N89-0562	55.9	28.8	24	10	-	9	15	78	70.2	65	16.3	2.27	56.3	15.9	0.51	59.3	т	59.3	4.00	3	4	3	5	204
N89-0059	54.5	30.2	44	2	-	\$	20	74	9.29	52	15.1	1.90	60.2	14.3	0.47	58.2	2	58.2	3.50	3	4	4	5	216
N90-0392	55.0	30.0	49	2	2	8	12	83	71.3	09	14.3	1.81	63.3	13.5	0.48	59.0	т	59.0	4.50	3	4	4	5	230
N91-3057	50.5	24.6	7	18	2	9	15	77	72.1	49	15.8	2.11	54.2	15.4	0.55	61.4	2	61.4	5.25	3	4	4	5	236
BW688	55.5	30.7	49	2	3	9	19	72	67.4	55	14.9	1.85	63.7	14.4	0.46	55.0	2	55.0	5.00	3	4	3	5	212
BW173	56.3	28.2	31	∞	-	2	15	79	70.9	89	16.1	1.97	64.9	15.8	0.42	58.2	4	58.2	5.00	ω	4	4	5	198
BW174	9.99	28.2	29	6	2	3	13	82	71.4	80	16.1	1.95	64.0	15.8	0.45	58.2	4	58.2	5.00	c	4	3	4	198

DISTRIBUTION; A= % Soft	B= % Semi-Soft	C= % Semi-Hard	D= % Hard

RATINGS:DOUGH CHAR (DC):STICKY-WEAKPLIABLEELASTICBUCCRUMB COLOR (CC):YELLOWGREYDULLCREAMYBRIGHTCRUMB GRAIN (CG):IRREG, THICKOPEN, THICKFINCRUMB TEXTURE (CT):HARSHCOARSESILK			0		8		9
CRUMB COLOR (CC): YELLOW GREY DULL CREAMY I CRUMB GRAIN (CG): IRREG, THICK OPEN, THICK COARSE COARSE	RATINGS:	DOUGH CHAR (DC):	STICKY-WEAK	PLIABLE	ELASTIC		BUCKY
IRREG, THICK OPEN, THICK COARSE		CRUMB COLOR (CC):	YELLOW	GREY	DULL	CREAMY	BRIGHT WHITE
HARSH		CRUMB GRAIN (CG):	IRREG, THICK		OPEN, THICK		FINE
		CRUMB TEXTURE (CT):	HARSH		COARSE		SILKY

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I OCATION: St. Paul MN	. Cr Pa	W III											FARGO, ND	O, ND									Table 9	63
	7.10	TANA	2	No.		SKW	CS H	SKWCS HARDNESS	ESS	NIR	WHIE	EAT	FLOUR	FLOUR	UR.	MIX	MIX	BAKE	MIX	Q	0	C	U E	LOAF
VARIETY	(lb/bu)	(gr)	(%)	(%)	V	B	C	0	INDEX	NESS	(14%		(%)	(14%)	mb)	COR	rai	ADS	(min)		Rating-	ing	-	(30)
Marquis	58.2	29.0	42	2	4	∞	34	54	8.09	59	15.0	2.08	61.4	14.4	0.51	56.9	m	56.9	4.00	3	3	3	5	187
Chris	58.5	26.8	26	7	2	7.	28	63	9.59	75	15.6	2.14	63.8	15.3	0.62	57.3	m	57.3	4.00	3	3	5	2	194
Era	59.0	28.1	29	7	2	5	17	9/	68.7	69	13.8	2.00	65.7	12.5	0.47	52.2	2	56.2	5.75	3	8	2	2	180
Stoa	58.2	27.9	22	9	0	3	6	88	73.3	77	15.1	2.04	63.9	14.2	0.43	8.09	2	8.09	5.50	3	3	2	2	197
Butte 86	60.1	31.5	41	2	-	3	17	79	69.4	73	15.0	2.00	65.0	13.3	0.44	60.5	С.	60.5	4.50	3	3	4	2	181
SD0007	58.6	29.6	50	3	_	9	24	69	66.1	89	14.1	1.92	9.79	12.8	0.47	59.3	3	59.3	4.25	3	3	4	4	193
SD0010	56.9	25.6	19	7	2	3	17	78	69.4	72	14.1	1.94	9.79	12.8	0.43	59.6	7	59.6	7.00	9	2	4	4	173
SD0014	57.8	30.2	39	4	2	9	28	64	64.5	69	14.1	2.05	65.8	12.9	0.41	59.3	4	59.3	5.75	9	3	3	4	177
SD3151	58.6	26.8	∞	7	4	9	14	9/	69.2	58	15.0	2.05	9.19	13.9	0.49	56.9	2	56.9	6.25	9	4	3	5	167
SD3156	60.5	28.4	19	7	_	6	14	9/	62.7	54	14.2	2.12	63.1	13.0	0.39	57.6	4	57.6	00.9	9	3	2	5	175
SBE0437	59.0	30.1	51	3	2	2	27	99	64.8	29	14.3	2.00	0.89	13.1	0.42	59.3	т	59.3	4.00	3	2	4	2	192
MN90138	58.6	33.0	53	3	3	2	10	85	73.9	85	14.7	2.17	62.7	13.1	0.63	57.6	3	57.6	00.9	9	2	4	5	174
MN91277	58.5	29.1	34	2	3	∞	24	65	64.3	39	14.3	2.24	59.1	13.5	0.53	53.8	-	53.8	4.50	9	3	4	5	175
MN91309	58.3	28.6	19	∞	2	10	24	64	65.2	64	14.2	1.96	64.3	12.9	0.51	57.6	4	57.6	6.50	33	3	3	2	178
MN91324	58.3	26.1	12	12	2	2	6	87	0.92	83	14.9	2.05	64.1	13.7	0.52	60.3	5	60.3	5.50	3	3	5	2	192
MN92006	57.7	26.7	19	9	5	10	28	57	61.0	57	14.4	2.04	64.9	13.7	0.44	55.0	2	55.0	5.00	3	3	4	2	186
SBE0050	57.8	27.5	12	12	_	4	∞	87	74.9	29	14.3	2.11	61.4	13.4	0.55	58.2	5	62.2	6.50	3	3	4	2	188
ND673	58.4				2	8	15	80	71.0	62	14.9	2.06		14.2	0.47	59.0	2	59.0	7.00	3	8	3	2	192
ND674	8.09	28.5	38	4	2	3	7	88	73.3	89	15.3	2.03	65.7	14.4	0.49	59.3	2	59.3	7.00	3	0	4	2	194
ND677	59.4	27.1	20	9	4	10	21	65	63.9	63	15.4	2.09	64.2	14.6	0.43	60.5	2	60.5	00.9	i,	3	4	2	190

Nursery
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LOCATION: St. Paul,MN	4: St. P.	ml,MN											FARGO, ND	O, ND								Ta	ple 9	Table 9(cont)
						SKW	CS H	SKWCS HARDNESS	ESS	NIR	WHEAT	AT	FLOUR	FLOUR	UR	MIX	MIX	BAKE	MIX	0	C	0	0	LOAF
	TW	KWT	TC	SM		DIS	TRIB	DISTRIBUTION	7	HARD-	PRO	ASH	EXT	PRO	ASH	ABS	PAT	ABS	TIME	C	C	Ö	Τ	VOL
VARIETY	(lb/bu)	(gr)	(%)	(%)	V	2	0	D	INDEX	NESS	(14% mb)	mb)	(%)	(14 % mb)	mb)				(min)		Rating	ing		(22)
ND678	6.09	28.4	21	7	2	2	∞	88	75.3	77	15.0	1.95	64.7	13.6	0.44	60.3	4	60.3	4.50	3	3	3	5	188
ND686	59.0	27.9	23	7	9	14	25	55	61.2	65	14.4	1.94	64.3	13.6	0.47	57.6	2	57.6	6.50	3	0	2	5	180
N90-0671	55.8	26.0	35	7	-	-	6	86	75.2	64	14.5	2.09	62.4	13.0	0.52	56.2	4	56.2	8.00	9	0	4	4	168
9990-06N	58.7	30.7	49	3	-	9	26	19	64.1	75	14.6	1.96	65.3	13.4	0.52	59.6	4	59.6	7.00	9	0	9	4	167
N90-0700	58.8	25.2	13	∞	0		9	93	80.3	68	14.6	1.87	64.3	12.8	0.44	57.9	4	57.9	00.9	9	8	m	4	178
N89-0562	57.3	28.7	14	∞	_	S	14	80	70.8	64	15.7	2.45	60.2	14.7	0.74	59.3	4	59.3	00.9	9	3	3	4	174
N89-0059	57.4	29.9	40	9	4	2	22	69	65.7	63	14.2	2.03	62.9	13.3	0.50	57.6	2	57.6	4.00	3	3	3	4	181
N90-0392	57.2	30.1	38	9	-	2	13	81	71.6	84	14.0	2.05	63.2	12.5	0.55	57.9	4	57.9	5.50	3	3	4	4	180
N91-3057	9.99	28.3	17	12	8	4	16	77	9.69	29	14.7	2.09	0.09	13.6	0.54	58.2	4	58.2	7.00	3	4	3	4	178
BW688	59.3	35.0	28	2	2	=	37	50	0.09	70	15.4	1.96	9.49	14.2	0.44	56.9	c	56.9	5.00	3	4	3	4	182
BW173	56.9	26.9	18	6	2	5	18	75	6.79	42	16.5	2.04	64.7	15.5	0.49	59.3	4	59.3	4.50	3	4	m	4	192
BW174	57.4	28.3	21	9	8	9	23	89	65.5	74	16.2	2.03	64.3	15.7	0.48	61.8	4	61.8	4.75	3	0	3	3	182

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% Semi-Soft	C= % Senui-Hard	% Hard
B= %	%=)	D= %

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RATINGS:	DOUGH CHAR (DC):	STICKY-WEAK	PLIABLE	ELASTIC		BUCKY
	CRUMB COLOR (CC):	YELLOW	GREY	DULL	CREAMY	BRIGHT WHITE
	CRUMB GRAIN (CG):	IRREG, THICK		OPEN, THICK		FINE
	CRUMB TEXTURE (CT):	HARSH		COARSE		SILKY

LOAF VOL 196 188 178 179 200 183 185 190 195 179 183 180 197 192 961 202 (00) 197 194 192 161 Table 10 5 5 5 5 5 5 Ü 2 Rating-U TIME 4.25 4.50 (mim) 3.50 5.00 3.00 4.50 5.00 4.00 4.25 5.00 3.50 5.00 3.50 3.00 5.50 5.00 5.00 4.00 3.00 4.25 BAKE 57.6 61.8 59.6 8.09 8.09 57.6 60.5 61.8 59.0 8.09 62.7 60.3 63.7 61.4 ABS 63.1 62. 60. MIX PAT 60.5 57.6 8.09 61.8 59.6 8.09 8.09 57.6 60.5 61.8 59.0 63.7 61.4 62.7 61.4 60.3 61.4 MIX ABS 63.1 62.. 0.36 0.36 0.38 0.39 0.39 0.38 0.38 0.35 0.34 0.39 0.32 0.34 0.38 0.33 0.38 0.35 0.37 0.31 0.41 0.31 ASH (14 % mb) FLOUR PRO FARGO, ND 12.5 13.5 13.7 13.2 12.2 13.0 14.5 12.8 12.9 12.6 13.4 14.4 14.5 13,3 12.1 12.7 13.3 13.4 13.1 FLOUR 0.69 64.5 EXT 69.7 68.0 70.7 72.0 70.7 70.7 64.8 8.79 68.7 69.3 69.7 71.0 0.99 68.2 69.3 % 69 68. 1.65 1.65 1.63 1.72 1.56 1.57 1.52 1.64 1.63 1.55 1.66 99.1 1.49 1.60 1.70 1.59 1.61 1.54 1.61 1.57 PRO ASH (14% mb) WHEAT 13.6 13.0 13.6 15.5 14.0 14.6 13.8 13.9 14.7 14.2 14.7 14.5 13.4 14.4 14.5 14.8 15.4 14.1 14.1 15.1 HARD-NESS ZIZ 99 9/ 67 72 73 75 79 89 70 74 65 65 89 90 44 99 99 78 09 51 INDEX 9.89 9.99 71.0 67.0 62.5 8.69 0.09 50.9 9.99 55.7 61.8 63.7 59.4 67.2 61.3 56.7 67.5 67.3 64.4 63.1 SKWCS HARDNESS DISTRIBUTION 65 55 48 59 9/ 26 40 83 62 74 74 74 73 19 51 61 51 40 19 35 24 14 22 32 37 30 34 33 18 24 35 20 31 21 91 2 6 28 2 2 ~ (%) SM (%) LG 28 37 36 39 69 99 62 27 62 73 50 42 33 99 23 59 54 67 63 29.2 30.9 34.0 38.5 33.0 31.6 35.0 35.8 32.9 33.8 KWT 35.4 33.7 33.4 33.4 31.2 35.1 31.1 (gr) 33.1 28. 28. LOCATION: Selby, SD (lb/bu) 60.4 9.19 61.0 62.6 63.8 9.19 TW 5 ∞ ∞ 63.1 0 4 62.1 62. 63. 62. 61. 62. VARIETY MN90138 MN91309 MN92006 MN91324 SBE0050 MN91277 SBE0437 Marquis Butte 86 SD0010 SD0014 SD3156 SD0007 SD3151 ND673 ND674 ND677 Chris Stoa Era

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Uniform
Spring
1994

LOCATION: Selby,SD	I. Selby.	as											FARGO, ND	0, ND								Tal	ole 10	Table 10(cont)
						SKW	CS H	SKWCS HARDNESS	VESS	NIR	WHE	AT	FLOUR	FLOUR	UR	MIX	MIX	BAKE	MIX	D	C	٢	C	LOAF
	TW	KWT	Γ C	SM		DI	STRII	DISTRIBUTION	Z	HARD-	PRO	ASH	EXT	PRO	ASH	ABS	PAT	ABS	TIME	ر ت	Ö	Ö	T	NOL
VARIETY	(lp/pn)	(gr)	(%)	(%)	4	B	C	a	INDEX	NESS	(14% r	mb)	(%)	(14 % mb)	mb)				(min)		Rating-	ing		(cc)
ND678	63.2	31.8	39	3	-	5	18	92	69.3	80	14.3	1.57	68.9	12.8	0.34	61.8	3	61.8	3.75	3	5	8	4	187
ND686	63.4	32.4	57	2	0	9	23	71	67.2	62	14.6	1.66	8.89	13.5	0.34	61.4	4	61.4	4.25	3	3	3	2	202
N90-0671	61.0	32.7	63	2	-	9	18	75	67.2	61	13.5	1.57	9.29	12.1	0.38	59.6	4	59.6	6.25	3	4	3	4	177
9990-06N	62.7	36.3	73	-	9	27	38	29	51.6	72	14.6	1.68	70.5	13.8	0.37	63.4	2	63.4	5.00	3	4	8	4	190
0020-06N	62.4	30.0	36	2	0	2	17	81	8.89	73	14.7	1.48	67.4	13.4	0.33	60.3	4	60.3	4.50	3	2	2	4	207
N89-0562	61.4	31.8	27	3	-	4	26	69	65.8	09	15.1	1.84	63.9	14.3	0.43	9.69	8	59.6	5.00	3	3	3	4	186
N89-0059	9.09	35.2	67	-	2	9	30	62	64.3	69	14.2	1.65	65.2	12.7	0.37	59.3	2	59.3	3.50	2	3	3	2	202
N90-0392	62.3	37.1	75	2	-	9	23	70	0.99	74	13.6	1.57	6.7.9	12.0	0.36	58.6	т	58.6	4.50	3	3	2	5	192
N91-3057	9.69	33.1	22	4	-	2		98	71.2	9	13.2	1.63	64.3	11.9	0.42	62.1	2	62.1	5.50	3	4	3	5	200
BW688	59.7	36.2	62	2	2	13	44	41	57.9	73	15.2	1.78	65.1	14.0	0.35	61.4	4	61.4	4.50	3	2	4	5	208
BW173	64.2	34.9	99		3	20	35	42	56.2	63	14.3	1.52	67.3	13.4	0.30	60.3	т	60.3	3.50	3	3	2	2	187
BW174	64.0	33.6	61	-	5	20	35	40	54.9	61	14.7	1.59	66.4	13.9	0.31	60.5	3	60.5	3.25	3	5	3	4	187

DISTRIBUTION: A= % Soft

B= % Semi-Soft C= % Semi-Hard

D= % Hard

		0		3		9
RATINGS:	DOUGH CHAR (DC):	STICKY-WEAK	PLIABLE	ELASTIC		BUCKY
	CRUMB COLOR (CC):	YELLOW	GREY	DALL	CREAMY	BRIGHT WHITE
	CRUMB GRAIN (CG):	IRREG, THICK		OPEN, THICK		FINE
	CRUMB TEXTURE (CT):	HARSH		COARSE		SILKY

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Camina	Shillig
1001	1774

LOAF TOA (33) 991 182 185 180 189 185 187 205 182 195 206 198 88 198 195 182 197 183 172 181 Table 11 9 Ü Ü C TIME (min) 3.50 5.00 4.50 4.00 4.50 4.50 4.25 4.50 4.00 4.50 5.50 4.25 4.50 3.50 3.50 00.9 5.00 5.75 4.50 4.00 MIN BAKE 59.0 56.5 60.3 59.3 59.6 60.5 0.09 58.2 59.6 57.9 59.0 55.8 8.09 57.6 59.0 0.09 59.0 56. MIX PAT 59.0 56.5 60.3 59.3 9.69 60.5 0.09 58.2 9.69 57.9 59.0 55.8 8.09 57.6 59.0 0.09 59.0 56.2 61.1 NIK ABS 0.35 0.32 0.40 0.33 0.40 0.35 0.36 0.35 0.36 0.33 0.36 0.36 0.37 0.37 0.44 0.33 0.34 0.34 0.31 0.31 ASH (14 % mb) FLOUR PRO FARGO, ND 15.0 12.8 12.4 13.6 13.5 11.9 13.0 14.2 12.7 13.2 11.8 12.5 12.7 12.7 12.3 12.3 12.1 2 FLOUR 9.07 9.69 9.99 68.2 0.89 69.3 68.2 70.7 67.7 67.7 65.5 68.0 69.7 EXT 70.3 66.4 69.7 67.1 % 69 69 1.44 1.42 .34 1.40 1.38 .30 1.44 1.39 1.52 1.39 .38 1.48 1.39 1.36 .55 1.47 ASH 1.48 1.41 1.27 1.37 (14% mb) WHEAT PRO 13.6 13.6 13.6 13.7 13.7 14.0 15.6 13.9 13.0 14.2 14.8 12.9 14.7 14.1 13.4 14.1 13.1 12. HARD-NESS NIR 58 65 59 74 59 63 54 59 58 99 69 67 67 63 64 62 61 INDEX 6.99 64.5 8.9/ 75.2 67.0 6.97 81.5 75.0 71.5 73.3 75.4 63.2 83.3 78.4 78.4 70.7 68.4 70.1 76.1 75. SKWCS HARDNESS DISTRIBUTION 90 89 84 85 67 82 82 70 89 87 55 88 89 62 74 83 81 U 5 29 14 6 0 9 6 α < 0 (%) SNI 9 (%) LG 38 36 27 24 36 55 58 43 34 37 55 18 53 53 51 LOCATION: Dickinson, ND 30.6 30.8 30.8 31.8 29.2 27.9 30.7 34.4 31.7 32.3 31.8 29.4 33.4 KWT 30.4 32.7 (gr) 27. 29. 32. 28. (lp/bu) 62.9 9.19 63.8 61.0 8.19 62.8 62.0 62.1 TW ∞ 62.1 2 ∞ 6 63 62 62. MN90138 MN91309 MN92006 MN91324 SBE0050 SBE0437 MN91277 Marquis Butte 86 SD0007 SD0010 SD0014 SD3156 SD3151 ND673 **ND674** ND677 Chris Stoa Era

Nursery
n Regional
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Spring
1994

LOCATION: Dickinson,ND	J. Dicki.	nson,N	0										FARGO, ND	O, ND								T	ıble 1	Table 11(cont)
						SKW	SKWCS HARDNESS	TARD	NESS	NIR	WHEAT	AT	FLOUR	FLOUR	UR	MIX	MIX	BAKE	MIX	Q	C	C	C	LOAF
	TW	KWT	LG	SM		DI	DISTRIBUTION	BUTIC	NC	HARD-	PRO	ASH	EXT	PRO	ASH	ABS	PAT	ABS	TIME	C	C	Č	T	NOL
VARIETY	(lb/bu)	(gr)	(%)	(%)	V	m	0	Q	INDEX	NESS	(14% mb)	mb)	(%)	(14 % mb)	mp)				(min)		R.	Rating		(cc)
ND678	67.9	29.9	32	2	0	1	15	84	72.3	99	14.6	1.29	66.3	13.4	0.32	8.09	8	8.09	4.00	3	5	2	5	197
ND686	64.3	31.8	58	-	_	3	14	82	70.4	59	13.6	1.34	67.3	12.3	0.32	57.6	2	57.6	4.50	3	3	3	2	184
N90-0671	61.2	29.7	46	2	0	2	11	87	73.2	99	13.0	1.42	67.3	11.5	0.37	54.3	2	54.3	8.25	9	0	9	2	150
9990-06N	61.8	30.3	44	2	-	6	26	64	69.1	62	14.4	1.50	68.5	13.5	0.38	0.09	4	0.09	5.00	3	0	3	5	197
0020-06N	62.6	28.5	25	2	0	2	4	94	81.6	92	14.7	1.48	66.7	13.6	0.36	0.09	3	0.09	3.50	3	4	8	5	201
N89-0562	61.6	34.5	39	2	-	7	26	99	0.79	63	15.2	1.59	66.2	14.9	0.42	58.2	3	58.2	4.25	3	4	3	4	183
N89-0059	61.5	35.4	65	_	2	9	30	62	63.9	64	14.3	1.46	67.1	13.2	0.37	0.09	c	0.09	3.25	3	3	3	2	220
N90-0392	63.1	36.9	92	-	3	15	32	50	63.1	72	13.8	1.49	68.5	12.5	0.35	8.09	m	8.09	4.00	3	3	9	2	190
N91-3057	60.4	32.6	37	2	0	3	13	84	70.4	59	12.7	1.35	8.59	11.7	0.37	59.3	4	59.3	5.50	3	5	2	5	181
BW688	6.09	33.6	57		-	10	26	63	9.07	62	14.3	1.35	68.2	13.2	0.34	56.5	2	56.5	4.00	3	0	5	5	195
BW173	8.09	28.4	18	4	-	2	14	83	75.8	69	14.6	1.38	69.2	13.7	0.32	57.6	8	57.6	5.00	2	4	2	4	178
BW174	61.2	28.3	22	4	0	2	10	88	77.1	19	13.5	1.47	68.7	12.4	0.36	57.6	3	57.6	5.00	7	3	8	~	174

BUCKY BRIGHT WHITE

CREAMY

ELASTIC

PLIABLE

STICKY-WEAK

YELLOW IRREG, THICK

HARSH

CRUMB TEXTURE (CT):

CRUMB COLOR (CC): CRUMB GRAIN (CG):

DOUGH CHAR (DC):

RATINGS:

C= % Semi-Hard

D= % Hard

B= % Semi-Soft

DISTRIBUTION: A= % Soft

3

DULL

GREY

OPEN, THICK

COARSE

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FINE

Nursery
Regional
Uniform
Spring
1994

LOAF VOL 165 159 156 149 145 155 170 165 179 144 157 142 150 172 (33) 152 162 182 191 161 Table 12 Ü 9 TIME MIX (mim) 2.50 4.00 4.00 4.25 3.50 4.00 3.75 3.25 4.50 2.50 3.50 4.00 3.50 3.50 2.50 4.50 4.00 3.00 4.00 4.00 BAKE 55.5 59.0 57.9 59.6 63.0 56.5 59.0 52.9 57.3 55.8 56.2 56.2 56.5 ABS 61.4 59.4 57.3 55.3 57.3 PAT MIX 57.6 59.0 57.6 55.8 55.8 57.9 57.3 56.2 55.3 55.3 52.2 56.5 57.3 MIN 6 ABS 55. 57. 59.0 57. 59. 56. 52. 0.36 0.46 0.39 0.40 0.38 0.39 0.36 0.35 0.34 0.34 0.42 0.34 0.40 0.36 0.33 0.35 0.38 0.37 ASH 0.37 0.41 (14 % mb) FLOUR FARGO, ND PRO 12.6 10.8 13.5 8.01 10.8 8.01 11.1 13.2 12.1 10.4 12.1 9.2 FLOUR 70.9 64.5 62.9 66.5 9.99 9.99 65.8 68.7 8.89 63.8 67.0 9'99 9'99 8.79 68.3 68.9 66.3 67.9 EXT % 1.78 .59 1.62 1.75 1.78 1.68 1.69 1.66 1.66 1.74 1.64 1.67 1.80 1.67 1.68 1.73 ASH 1.71 1.71 1.71 1.71 (14% mb) WHEAT PRO 13.5 12.6 10.9 12.9 12.8 12.3 12.6 12.8 11.9 13.0 12.9 13.0 11.9 12.5 14.0 12.9 12.4 12.1 14.1 HARD-NESS 76 82 77 98 74 78 67 73 74 62 67 78 78 74 99 78 61 81 INDEN 57.8 62.6 63.1 69.3 62.7 59.3 61.9 63.9 61.7 66.3 64.9 57.5 54.7 62.0 54.2 62.7 62.6 66.5 53.2 SKWCS HARDNESS DISTRIBUTION 99 99 99 36 72 29 99 62 50 62 47 62 61 57 63 40 25 30 20 29 36 29 30 45 46 33 38 22 23 33 34 38 29 27 22 2 5 16 19 < (%) SNI LG (%) 75 79 82 80 85 85 75 82 90 78 78 84 81 36.3 34.6 36.5 39.9 38.2 39.7 46.6 KWT 37.7 39.0 38.7 36.0 37.3 37.3 39.3 40.3 40.7 LOCATION: Powell, WY (gr) 37.1 38.1 40.1 (lb/bu) 62.6 63.2 62.6 64.5 63.3 63.7 63.8 63.7 63.8 64.5 63.7 64.2 64.5 63.3 TW 63.1 62. 63. 63. MN90138 MN91309 MN92006 MN91324 SBE0050 MN91277 SBE0437 Marquis Butte 86 SD0010 SD0014 SD0007 SD3156 SD3151 ND673 ND674 ND677 Chris Stoa

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Regional
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1994

LOCATION: Powell, WY	: Powe	II.WY											FARGO, ND	0, ND								Tal	ole 12	Table 12(cont)
						SKW	CS H	SKWCS HARDNESS	ESS	NIR	WHEAT	AT	FLOUR	FLOUR	UR	MIX	MIX	BAKE	MIX	D	C	C	C	LOAF
	TW	KWT	LG	SNI		DIS	STRIB	DISTRIBUTION	Z	HARD-	PRO	ASH	EXT	PRO	ASH	ABS	PAT	ABS	TIME	S	Ö	Č		NOL
VARIETY	(lb/bu)	(gr)	(%)	(%)		B	0	Q	INDEX	NESS	(14% mb)	mb)	(%)	(14 % mb)	mb)				(min)		Rating-	ing		(33)
ND678	64.5	35.9	69	-	0	8	18	79	68.5	82	13.1	1.72	9.99	11.8	0.35	57.9	2	57.9	3.50	7	8	4	2	164
ND686	64.7	38.7	77	-	3	15	37	45	57.9	29	12.3	1.64	71.0	11.1	0.34	55.8	2	55.8	3.25	8	3	4	2	171
N90-0671	62.6	38.2	87	-	7	13	40	45	58.5	92	11.9	1.63	70.4	10.4	0.41	54.6	2	58.6	5.00	2	4	3	4	156
9990-06N	63.4	40.4	87	_	5	21	39	35	53.7	80	13.5	1.74	70.2	12.6	0.39	58.6	8	58.6	4.00	2	4	4	4	174
0020-06N	63.4	36.3	99	-	-	3	6	87	71.1	82	13.1	1.63	65.7	11.8	0.38	60.3	د .	60.3	3.50	2	3	4	2	172
N89-0562	63.9	42.4	75	-	0	5	30	65	64.2	80	13.9	1.95	9.59	13.0	0.50	0.09	2	0.09	3.25	8	4	2	2	176
N89-0059	63.5	44.1	87	-	2	13	36	49	58.8	77	13.3	1.70	65.8	12.1	0.38	59.3	2	59.3	2.50	2	8	4	9	179
N90-0392	63.2	44.5	89	-	4	25	40	31	54.8	75	12.3	1.64	8.02	11.1	0.41	59.3	m	59.3	3.50	2	3	4	2	167
N91-3057	63.4	42.8	77		2	∞	31	59	62.0	89	11.7	1.68	66.5	10.3	0.42	56.2	2	56.2	4.50	2	3	4	4	162

Soft	B= % Semi-Soft	
%	%	
# H	#	
DISTRIBUTION: A= % Soft		

RATIL		
B= % Semi-Soft	C= % Semi-Hard	D= % Hard

	CREAMY		
ELASTIC	DOLL	OPEN, THICK	COARSE
PLIABLE	GREY		
STICKY-WEAK	YELLOW	IRREG, THICK	HARSH
DOUGH CHAR (DC):	CRUMB COLOR (CC):	CRUMB GRAIN (CG):	CRUMB TEXTURE (CT):
GS:			

0

BUCKY BRIGHT WHITE

FINE

Nursery
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LOAF VOL 177 091 146 155 145 158 168 (33) 162 163 173 170 167 168 167 160 192 172 178 167 164 Fable 13 Ü TIME 0.00 5.25 6.25 5.00 00.9 7.25 5.50 5.50 6.50 7.50 00.9 6.25 7.25 5.50 MIX (min) 5.00 7.00 5.00 5.75 8.00 7.00 BAKE 57.6 55.0 56.5 56.6 54.6 54.6 55.0 59.0 55.5 55.8 56.2 57.3 53.2 ABS 50.2 56.2 59.4 54.2 59.3 55.3 MIK PAT 57.6 55.0 57.3 55.0 50.2 55.3 56.2 55.8 55.5 56.5 55.8 52.9 50.8 56.2 57.3 50.5 53.2 59.3 54.6 ABS 55.3 MIX 0.46 0.39 0.38 0.42 0.34 0.40 0.32 0.38 0.37 0.38 0.40 0.38 0.40 0.36 ASH 0.35 0.37 0.37 0.33 0.41 0.34 (14 % mb) FLOUR PRO FARGO, ND 10.9 10.9 12.7 10,4 12.1 10.3 13.3 9.5 FLOUR 62.9 64.4 8.99 EXT 64.0 64.8 61.4 64.6 64.5 66.3 67.4 66.3 62.8 64.4 61.0 63.6 66.2 65.5 62.8 8 1.59 1.63 1.45 1.58 1.52 1.53 1.58 1.63 1.75 1.63 1.62 1.68 1.54 1.53 1.54 1.54 1.60 1.64 1.63 1.51 ASH (14% mb) WHEAT PRO 13.0 12.2 12.6 12.8 10.3 12.3 12.2 13.3 13.3 12.1 HARD-NESS 9/ 83 79 89 86 67 85 82 75 65 80 95 53 64 89 75 73 65 72 71 INDEX 80.3 71.0 76.2 80.0 73.3 82.6 74.8 84.3 74.3 78.2 71.9 81.8 74.3 9.64 78.3 69.3 81.1 76.4 74.1 SKWCS HARDNESS DISTRIBUTION 88 90 88 85 80 91 93 97 97 97 87 92 93 93 88 97 92 91 91 15 \cong ~ (%) SM (%) 1,6 40 30 28 37 56 40 30 45 30 35 36 69 40 56 26 38 14 99 48 30.3 29.2 30.9 32.2 30.5 30.5 29.8 32.9 33.4 29.7 29.7 30.0 32.9 31.8 37.3 28.8 KWT 33.1 28.1 LOCATION: Sidney, MT (gr) (lp/pn) 9.09 61.6 62.2 59.4 61.9 62.2 62.5 61.0 58.2 61.8 TW 60. VARIETY MN90138 MN91309 MN91324 MN92006 SBE0050 SBE0437 MN91277 Marquis Butte 86 SD0010 SD0007 SD0014 SD3156 SD3151 ND673 ND674 **ND677** Chris Stoa

Nursery
Regional
Uniform
Spring
1994

LOCATION: Sidney,MT	Sidne	V,MT											FARGO, ND	O, ND								E I	pe 13	Taibe 13(cont)
						SKWC	S H	SKWCS HARDNESS	SSS	NIR	WHE	AT	FLOUR	FLOUR	UR	MIX	MIX	BAKE	MIX	D	٢	C	U	LOAF
	TW	KWT	1.6	SM		DIS	TRIB	DISTRIBUTION	על	HARD-	PRO	RO ASH	EXT	PRO	ASH	ABS	PAT	ABS	TIME	Ö	S	Ü	L	NOL
VARIETY	(lp/pn)	(gr)	(%)	(%)	K	m	0	D	INDEX	NESS	(14% mb)	mb)	(%)	(14 % mb)	mp)				(min)	6	Rating-	ing		(cc)
ND678	62.2	30.6	41	n	0	0	2	86	86.1	91	12.5	1.54	65.5	11.9	0.36	59.3	3	59.3	4.50	2	4	9	4	168
ND686	62.2	32.9	59	3	_	2	6	88	75.3	79	11.6	1.46	8.79	10.9	0.34	56.2	n	56.2	00.9	2	4	4	4	176
N90-0671	59.6	30.8	51	2	0	0	4	96	79.7	79	11.0	1.56	65.4	7.6	0.39	52.6	2	9.99	8.25	_	0	9	0	152
9990-06N	61.7	33.1	65	2	0	-	15	84	72.5	74	11.6	1.49	67.1	10.9	0.38	54.3	2	54.3	6.50	7	0	3	3	991
0020-06N	61.0	27.5	19	9	0		3	96	84.1	95	12.1	1.57	63.7	11.2	0.40	59.0	3	9.65	4.75	3	4	4	4	180
N89-0562	9.19	34.8	48	2	0	-	9	93	75.9	82	13.3	1.71	63.2	12.9	0.42	56.2	2	56.2	4.50	2	0	4	4	168
N89-0059	6.65	32.8	45	3	0	-	4	95	77.5	80	12.0	1.64	64.5	11.1	0.37	56.2	2	56.2	4.50	2	9	3	4	170
N90-0392	61.0	32.5	58	3	0	2	7	91	74.1	82	12.2	1.67	63.9	11.0	0.41	58.2	4	62.2	5.50	2	4	33	2	167
N91-3057	59.0	32.5	36	m	-	8	9	06	79.5	29	10.2	1.51	61.1	9.4	0.41	52.9	2	52.9	8.50	_	9	3	2	159
BW688	0.09	37.9	72	-	0	9	28	99	64.4	69	12.6	1.59	64.9	11.7	0.34	52.9	2	9.99	00.9	-	4	3	0	167

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JTION: A=	
BU	
M	
ST	

C= % Semi-Hard B= % Semi-Soft D= % Hard

RATINGS:	DOUGH CHAR (DC):	STICKY-WEAK	P
	CRUMB COLOR (CC):	YELLOW	
	CRUMB GRAIN (CG):	IRREG, THICK	

DOUGH CHAR (DC):	STICKY-WEAK	PLIABLE	ELASTIC		BUCKY	
CRUMB COLOR (CC):	YELLOW	GREY	DOLL	CREAMY	BRIGHT WHITE	
CRUMB GRAIN (CG):	IRREG, THICK		OPEN, THICK		FINE	
RUMB TEXTURE (CT):	HARSH		COARSE		SILKY	

Nursery	
Regional	
Uniform	
Spring	
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Table 14

LOAF VOL 166 165 891 172 175 176 189 (33) 202 173 178 162 158 162 164 167 162 191 183 164 Ü TIME 8.00 MIX (mim) 4.25 6.50 5.25 5.00 00.9 6.75 6.50 6.50 00.9 6.75 5.50 6.50 5.00 6.50 8.00 7.00 7.00 5.50 BAKE 55.0 55.5 57.6 57.9 57.9 54.6 58.6 58.2 57.3 59.3 57.3 57.3 52.2 58.2 58.2 53.5 58.2 59.3 ABS MIX PAT 55.0 55.5 57.6 57.6 57.9 57.9 53.5 54.6 58.6 56.2 58.2 57.3 59.3 57.3 57.3 52.2 58.2 58.2 58.2 59.3 MIX ABS 0.36 0.35 0.35 0.37 0.40 0.35 0.36 0.35 0.34 0.35 0.39 0.30 0.35 0.44 0.36 0.36 0.39 0.34 0.35 0.39 ASH (14 % mb) FLOUR PRO FARGO, ND 13.6 14.6 12.9 12.9 13.7 13.4 13.4 13.4 14.3 13.2 13.2 12.8 12.7 12.4 13.4 14.3 14.3 13.1 13.1 13.1 FLOUR 58.6 61.6 64.3 65.2 66.2 67.2 61.9 64.7 8.09 64.9 66.2 66.7 64.3 66.1 65.7 67.3 64.7 EXT % 67. 1.45 1.45 1.48 1.40 1.35 1.48 1.46 1.39 1.46 1.48 1.45 1.33 1.43 1.50 1.42 1.43 1.47 1.42 1.47 1.41 ASH (14% mb) WHEAT PRO 14.6 15.0 15.5 13.8 14.8 14.0 13.5 14.8 14.7 15.4 14.2 14.2 14.3 14.5 14.4 14.3 13.8 14.2 15.2 14.1 HARD-NESS 99 72 72 73 52 69 79 43 72 83 69 56 74 56 62 67 71 64 63 71 INDEX 70.7 76.7 70.3 70.2 8.69 76.3 71.4 75.3 62.9 71.6 76.7 70.0 8.64 68.0 74.2 74.3 75.5 65.6 66.1 69 SKWCS HARDNESS DISTRIBUTION 89 78 89 70 72 89 70 80 82 92 83 82 91 80 93 71 87 93 ں 4 ∞ 4 22 4 22 21 00 6 21 00 6 2 4 0 % SM 9 (%) 15 15 12 13 14 15 30 18 21 LOCATION: Williston, ND 24.9 24.9 26.6 25.8 25.9 26.9 27.8 25.8 27.2 30.2 27.8 25.8 26.3 28.1 26.3 27.2 KWT 27.1 25.1 28.1 (gr) (lb/bu) 54.5 52.2 59.0 58.0 57.6 61.0 58.2 58.3 58.7 60.2 59.4 60.2 60.4 59.6 59.3 58.7 TW 59.1 58. MN90138 MN91309 MN91324 MN92006 SBE0050 MN91277 SBE0437 Marquis Butte 86 SD0010 SD0007 SD0014 SD3156 SD3151 ND673 ND674 ND677 Chris Stoa

Nursery
Regional
Uniform
Spring
1994

LOCATION: Williston, ND	Willis	ton,ND											FARGO, ND	O, ND								1 20	le 14	Table 14(cont)
						SKW	CS H	SKWCS HARDNESS	ESS	NIR	WHEAT	AT	FLOUR	FLOUR	UR	MIX	MIX	BAKE	MIX	Q	၁	C	C	LOAF
	TW	KWT	PC	SM		DI	STRIE	DISTRIBUTION	Z	HARD-	PRO	ASH	EXT	PRO	ASH	ABS	PAT	ABS	TIME	C	C	Ö		VOL
VARIETY	(lb/bu)	(gr)	(%)	(%)	<	В	0	Q	INDEX	NESS	(14% mb)	mb)	(%)	(14 % mb)	mb)				(min)	Or de Or	-Rating-	ng-		(cc)
ND678	60.2	25.4	2	7	0	_	9	93	78.6	63	14.6	1.35	62.1	13.5	0.33	0.09	8	0.09	4.50	8	ю	2	2	183
ND686	58.0	24.9	10	∞	-	4	∞	87	72.4	29	14.5	1.48	66.5	13.8	0.36	9.69	4	59.6	5.50	33	3	4	5	190
N90-0671	56.4	24.7	13	7	-	_	9	92	6.92	75	14.7	1.55	9:59	13.2	0.40	55.3	ю	55.3	8.75	9	0	9	2	160
9990-06N	59.0	26.6	15	4	_	4	17	78	6.89	83	14.6	1.54	67.1	13.9	0.39	58.6	4	58.6	00.9	33	0	9	4	175
N90-0700	9.09	25.7	7	7	-	_	\$	93	78.4	78	14.0	1.37	63.9	12.7	0.37	9.75	т	57.6	5.50	33	3	4	4	182
N89-0562	58.5	27.8	×.	9	2	2	14	82	8.69	74	15.8	1.69	62.8	15.1	0.43	6.99	7	6.99	4.00	3	8	3	4	183
N89-0059	9.99	27.6	16	2	_	2	14	83	71.6	64	14.7	1.50	63.3	13.6	0.36	56.2	2	56.2	5.00	3	3	8	4	184
N90-0392	59.2	28.6	24	4	0	2	16	82	70.0	69	13.6	1.45	9:59	12.2	0.35	58.2	4	58.2	00.9	7	4	9	4	170
N91-3057	56.3	27.3	9		2	~	18	77	6.89	55	13.8	1.46	9.09	13.0	0.39	55.0	8	55.0	8.00	9	0	3	2	156
BW688	58.9	30.7	36	3	_	~	22	74	9.79	75	15.2	1.40	63.8	14.0	0.37	55.0	2	55.0	2.00	8	2	3	2	173
BW173	59.1	26.0	2	6	-	3	6	87	72.5	11	14.9	1.39	65.7	14.0	0.36	58.2	4	58.2	5.50	m	4	2	2	171
BW174	59.2	25.8	~	6	0	4	13	83	72.3	92	15.1	1.36	62.9	14.4	0.36	57.6	4	57.6	5.50	3	2	3	7	160

DISTRIBUTION: A= % Soft	B= % Semi-Soft	C= % Semi-Hard	D= % Hord

		0		3		9
RATINGS:	DOUGH CHAR (DC):	STICKY-WEAK	PLIABLE	ELASTIC		BUCKY
	CRUMB COLOR (CC):	YELLOW	GREY	DULL	CREAMY	BRIGHT WHITE
	CRUMB GRAIN (CG):	IRREG, THICK		OPEN, THICK		FINE
	CRUMB TEXTURE (CT):	HARSH		COARSE		SILKY

Nursery
Regional
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LOAF VOL 210 190 195 198 189 203 186 991 195 203 209 213 (33) 197 192 192 203 183 182 Table 15 9 9 S 8 9 C 9 5 S 0 TIME 3.50 (mim) 2.50 3.50 2.50 3.50 3.25 3.50 3.25 3.50 3.00 3.00 3.50 3.00 3.50 3.50 4.00 4.00 3.00 3.75 MIN 2.50 BAKE 57.6 61.4 55.5 61.4 61.4 ABS 61.1 63.1 57.5 60. 60. 62. 60. 90. 63. 63. 62. 64. 64. MIX PAT 57.9 60.5 57.6 60.5 61.8 64.4 60.5 61.4 55.5 63.4 62.7 61.4 MIN 64.4 61.1 ABS 62.1 61.163.1 63.7 60. 0.35 0.36 0.39 0.38 0.35 0.34 0.36 0.35 0.35 0.36 0.34 0.44 0.34 0.34 0.47 0.40 0.43 0.35 0.34 ASH 0.41 (14 % mb) FLOUR PRO FARGO, ND 13.5 15.6 14.9 15.6 12.9 13.3 13.0 13.7 14.9 13.7 14.7 14.7 16.7 14.3 15.2 14.3 13.1 FLOUR 66.5 70.7 69.2 69.3 70.3 64.9 67.4 8.89 64.2 67.9 8.99 8.79 70.9 8.89 0.99 EXT 67.1 % 1.59 1.55 1.74 1.66 1.69 1.50 1.59 1.58 1.74 1.74 1.57 1.67 1.67 1.64 1.77 1.77 1.71 ASH .57 1.61 1.61 (14% mb) WHEAT PRO 15.3 15.7 14.8 14.2 17.0 14.5 14.2 15.4 13.0 15.6 15.4 14.3 16.0 15.8 15.7 13.4 15.3 13.2 14.2 16.1 HARD-NESS 94 99 78 70 78 75 99 72 92 72 87 2 79 73 77 72 71 61 INDEX 53.6 58.8 47.6 51.6 57.7 52.8 50.9 48.2 43.9 54.4 45.9 57.6 58.3 62.1 52.1 53.1 58. SKWCS HARDNESS DISTRIBUTION 6 40 45 26 26 42 42 6 28 26 30 45 24 37 14 44 6 36 35 36 36 45 35 30 39 36 J 34 33 32 45 34 32 28 37 37 40 44 40 ∞ 18 26 29 18 36 19 45 23 26 28 8 23 44 14 12 15 ~ 6 9 6 6 (%) SM (%) LG 85 70 6/ 98 65 75 74 87 78 83 88 95 78 82 80 69 85 83 84 LOCATION: Aberdeen, ID 35.8 35.8 42.5 50.6 44.9 39.6 34.4 39.3 39.3 40.2 38.0 KWT 37.3 38.2 (gr) 37.1 39.1 (lp/pn) 9.09 59.6 61.0 9.09 61.9 60.4 62.2 61.8 62.8 60.5 61.4 61.8 61.3 MI MN91309 MN92006 MN90138 MN91324 SBE0050 SBE0437 MN91277 Marquis Butte 86 SD0010 SD0014 SD0007 SD3156 SD3151 ND673 **ND674** ND677 Chris Stoa

Nursery
Regional
Uniform
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LOCATION: Aberdeen ID	Abero	Gen.ID											FARGO, ND	O, ND								Tal	ole 15	Table 15(cont)
						SKW	CS H	SKWCS HARDNESS	ESS	NIR	WHEAT	AT	FLOUR	FLOUR	UR	MIX	MIX	BAKE	MIX	Q	Ü	C	C	LOAF
	TW	KWT	FC	SNI		DIS	TRIB	DISTRIBUTION	7	HARD-	PRO	ASH	EXT	PRO	ASH	ABS	PAT	ABS	TIME	Ö	C	Ö	Τ	NOL
VARIETY	(lp/pn)	(gr)	(%)	(%)	K	B	C	Q	INDEX	NESS	(14% mb)	mb)	(%)	(14 % mb)	mb)				(min)		Rating-	ing		(55)
ND678	61.8	35.6	63	-	8	16	39	42	58.5	83	16.8	1.67	65.7	16.1	0.36	63.7	2	63.7	3.00	3	c	3	5	204
ND686	63.5	43.0	98	-	3	20	43	34	54.4	74	14.9	1.48	9.69	14.0	0.34	61.1	2	61.1	3.50	8	4	9	9	214
N90-0671	60.5	40.1	83	_	7	31	35	27	51.4	88	14.4	1.67	9.79	12.9	0.36	0.09	3	0.09	4.50	3	4	5	9	181
9990-06N	61.5	42.3	88	_	6	41	37	13	46.6	87	14.7	1.71	69.3	13.9	0.38	64.4	4	64.4	4.00	8	4	2	9	200
0020-06N	60.5	36.3	71	-	-	=	31	57	61.3	94	16.2	1.62	63.0	15.2	0.39	0.49	3	64.0	3.00	8	m	4	9	220
N89-0562	8.19	44.0	81	-	-	10	40	49	9.69	79	15.5	1.90	64.2	14.4	0.48	60.3	2	60.3	3.00	3	4	2	5	181
0500-68N	59.3	40.2	92	-	8	14	31	52	59.7	72	13.7	1.63	8.79	12.1	0.40	61.4	8	61.4	3.00	3	3	9	2	193
N90-0392	61.1	43.4	90	-	10	32	35	23	49.9	74	13.7	1.64	67.1	12.3	0.40	63.1	3	63.1	3.50	3	3	5	2	195
N91-3057	87.8	34.9	38	4	8	3	20	74	67.1	75	13.4	1.61	64.0	12.3	0.45	61.4	4	61.4	5.00	3	4	4	2	195
WPB926	61.0	50.7	93	-	21	42	30	7	41.9	54	14.8	1.67	9.49	13.9	0.37	61.1	n	61.1	4.00	3	€.	4	5	188
Centennial	67.9	43.8	84	-	94	4		_	12.4	22	11.1	1.44	57.6	9.01	0.33	52.9	-	52.9	2.75	_	3	4	3	183
Vandal	59.1	32.5	57	~	2	15	30	50	59.1	89	14.7	1.62	0.99	13.7	0.39	60.5	3	60.5	4.25	3	т	2	2	195

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B= % Semi-Soft
C= % Semi-Hard
D= % Hard

RATINGS:	DOUGH CHAR (DC):	STICKY-WEAK	PLIABLE	ELASTIC		BUCKY
	CRUMB COLOR (CC):	YELLOW	GREY	DOLL	CREAMY	BRIGHT WHITE
	CRUMB GRAIN (CG):	IRREG, THICK		OPEN, THICK		FINE
	CRUMB TEXTURE (CT):	HARSH		COARSE		SILKY

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LOAF TOA 187 178 169 190 206 192 173 197 182 173 180 185 188 189 180 183 193 190 (cc) 184 184 Table 16 \mathcal{C} C 5 TIME 5.00 3.50 4.00 4.50 4.50 4.00 4.00 4.00 3.75 3.50 5.00 4.00 6.50 5.00 4.50 4.50 (mim) 4.00 3.50 00.9 4.00 NIIN BAKE 59.6 59.0 58.6 59.6 8.09 59.0 58.2 0.09 59.3 57.3 61.4 60.5 59.4 58.2 0.09 8.09 ABS 57. PAT MIX 57.9 53.5 59.6 0.09 59.0 59.0 58.6 59.6 60.5 55.5 0.09 8.09 8.09 ABS 58.2 0.09 59.3 57.3 61.4 58.2 MIX 0.39 0.36 0.48 0.38 0.39 0.36 0.37 0.39 0.37 0.36 0.37 0.33 0.33 0.33 0.38 0.42 0.35 0.37 0.34 ASH 0.41 (14 % mb) FLOUR PRO FARGO, ND 12.6 14.8 12.5 14.5 14.2 14.3 14.4 13.7 13.4 12.4 12.2 13.3 12.7 13.7 13.2 12.7 12.7 13.2 14.1 FLOUR 68.5 9.69 65.8 6.89 8.89 64.9 6.69 0.99 62.9 0.69 68.9 71.6 67.0 65.7 69.1 66.1 69.7 EXT % 67 1.46 1.48 1.44 1.55 1.38 1.40 1.43 1.45 1.48 1.39 1.45 1.55 1.42 1.47 1.64 1.53 1.52 1.41 1.41 1.51 ASH (14% mb) WHEAT PRO 14.6 13.9 13.9 13.6 14.9 14.8 12.7 14.7 14.4 13.7 13.4 15.3 13.7 13.7 13,3 14.4 15.1 13.4 15.1 14.1 HARD. NESS NIR 72 74 65 65 70 58 73 86 42 64 74 69 57 99 70 58 64 71 INDEX 74.4 9.69 64.7 64.3 70.8 63.0 75.3 70.9 68.2 69.7 64.6 65.5 76.7 6.99 73.9 68.3 72.5 63.7 69 SKWCS HARDNESS DISTRIBUTION 75 99 55 99 87 72 89 67 87 62 81 64 87 61 61 6 29 C 33 91 24 25 35 23 24 31 31 6 ∞ 21 2 ~ 2 (%) SNI (%) LG 46 36 36 55 48 52 15 50 20 28 29 46 27 24 50 53 44 31 27 LOCATION: Bozeman, MT 35.3 34.5 30.2 39.2 31.0 29.9 30.4 29.7 KWT 32.4 3 34.1 (gr) 33.1 30. 32. 32. 28. 29. (lb/bu) 61.0 61.6 61.8 8.19 61.8 6.09 8.19 62.8 ∞ 63.2 61.4 61.3 63.3 63.0 TW 62. 62. 60. 58. VARIETY MN90138 MN91309 MN92006 MN91324 SBE0050 SBE0437 MN91277 Butte 86 Marquis SD0010 SD3156 SD0007 SD0014 SD3151 ND673 ND674 ND677 Chris Stoa Era

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LOCATION: Bozeman,MT	: Bozen	nan,MI											FARGO, ND	O, ND								Tal	le 16	Table 16(cont)
						SKW	CS H	SKWCS HARDNESS	ESS	NIR	WHE	AT	FLOUR	FLOUR	UR	MIX	MIX	BAKE	MIX	Q	၁	U	ပ	LOAF
	TW	KWT	LG	SM		DI	STRIB	DISTRIBUTION	Z	HARD-	PRO	RO ASH	EXT	PRO	ASH	ABS	PAT	ABS	TIME	၁	၁	Ç	T	NOL
VARIETY	(lb/bu)	(gr)	(%)	(%)	V	B	၁	Q	INDEX	NESS	(14% mb)	mb)	(%)	(14 % mb)	mb)				(min)		Rating-	ing-	4	(22)
ND678	67.9	30.2	27	2	0	2	16	82	71.7	69	14.8	1.40	6.89	13.9	0.36	61.8	8	8.19	3.50	m	8	4	2	194
ND686	62.8	30.2	45	3	0		<u>j</u> e	83	71.3	64	13.6	1.38	8.69	12.8	0.35	58.6	2	58.6	4.25	3	4	4	4	188
N90-0671	60.2	28.8	34	8	-	-	18	80	75.0	79	13.8	1.53	8.79	12.7	0.40	57.3	2	57.3	5.25	2	4	4	4	180
9990-06N	62.2	33.1	55	_	2	7	26	65	0.99	85	14.2	1.59	70.2	13.5	0.40	0.09	3	0.09	4.00	3	4	3	5	190
0020-06N	61.7	28.2	91	2	0	0	3	16	2.68	92	14.0	1.37	8.99	12.9	0.39	59.3	2	63.0	3.50	3	c	2	5	202
N89-0562	61.6	34.4	31	2		2	24	70	68.5	89	14.5	1.57	0.89	14.0	0.43	60.3	2	60.3	3.50	3	3	2	9	188
N89-0059	61.7	34.5	57	2	0	9	23	71	6.69	99	13.2	1.42	70.0	12.4	0.39	0.09	2	0.09	3.00	2	3	3	4	192
N90-0392	61.7	33.0	61	-		4	23	72	72.9	77	13.5	1.49	68.5	12.5	0.40	60.5	т	60.5	4.00	3	3	4	2	195
N91-3057	62.1	35.9	48	2	p	2	22	72	8.89	63	12.0	1.34	68.3	10.8	0.37	58.2	2	58.2	5.50	2	3	3	4	184
BW688	62.2	37.3	29	-	0	7	28	65	74.1	71	14.3	1.45	69.1	13.6	0.36	59.0	2	59.0	3.50	m	8	4	5	193

V: A= % Soft			0		8		9
B= % Semi-Soft	RATINGS:	DOUGH CHAR (DC):	STICKY-WEAK	PLIABLE	ELASTIC		BUCKY
C= % Semi-Hard		CRUMB COLOR (CC):	VELLOW	GREY	DULL	CREAMY	BRIGHT WHITE
De % Hard		CRUMB GRAIN (CG):	IRREG, THICK		OPEN, THICK		FINE
		CRUMB TEXTURE (CT):	HARSH		COARSE		SILKY

DISTRIBUTION: A= % Soft

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•	Spring	0
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LOAF VOL 204 199 185 188 178 198 200 197 200 (cc) 187 187 193 188 187 192 180 182 174 170 184 Table 17 TIME 3.50 5.25 4.50 4.50 4.50 6.25 5.00 5.00 5.50 4.50 6.50 4.25 6.00 4.50 00.9 5.25 5.50 4.50 MIX (min) 5.00 4.00 BAKE 63.0 8.09 55.0 62.5 58.6 ABS 59.3 64.0 60.3 60.3 63.1 63.1 MIX PAT 57.9 64.0 64.0 61.8 8.09 55.0 58.6 61.8 MIX 59.3 61.4 61.4 60.3 60.3 59.3 62.5 61.4 ABS 63.1 63.1 0.45 0.45 0.49 0.46 0.44 0.50 0.45 0.44 0.43 0.44 0.47 0.37 0.43 0.54 0.42 0.48 0.42 0.43 0.44 0.41 ASH (14 % mb) FLOUR PRO FARGO, ND 15.6 14.9 14.5 13.9 15.6 15.5 15.2 15.4 15.8 14.6 16.4 15.2 16.3 14.7 14.3 16.2 16.1 16.1 15.1 15.1 FLOUR 9.99 66.3 9.69 69.4 8.89 64.6 66.4 8.69 62.9 64.0 9.99 0.99 0.89 65.2 0.99 68.5 65.1 66.1 65.1 % 1.68 1.59 1.68 1.48 1.56 1.59 1.60 1.54 1.70 1.57 1.60 1.63 1.62 1.73 1.64 ASH 1.81 1.61 1.51 1.51 1.51 (14% mb) WHEAT PRO 16.9 16.0 16.8 14.9 9.91 15.0 16.5 15.8 9.91 8.91 16.2 16.4 16.2 16.4 15.9 15.7 16.0 16.7 15.5 16.7 HARD-NESS 73 72 89 80 72 74 70 48 85 48 73 83 72 99 9/ 64 61 81 INDEX 103.9 106.9 100.3 107.5 103.3 99.2 6.96 88.9 103.1 8.06 94.2 88.2 93.0 94.5 8.66 96.1 102. 107. 97. SKWCS HARDNESS DISTRIBUTION 96 96 95 94 95 97 94 94 98 94 95 87 92 89 94 91 91 91 91 9 8 1 0 (%) SNI 15 26 42 32 9 30 91 15 21 6 (%) LG 5 3 22.0 23.9 27.0 23.6 23.8 23.8 22.5 23.5 23.6 22.9 24.0 23.7 22.8 23.3 23.1 23.1 22.1 KWT (gr) LOCATION: Havre, MT 20. (lp/pn) 54.6 56.2 55.8 52.2 55.5 9.99 55.2 55.5 54.6 55.4 59.5 58.1 MN90138 MN91309 MN91324 MN92006 SBE0050 SBE0437 MN91277 Marquis Butte 86 SD0010 SD0007 SD0014 SD3156 SD3151 ND673 ND674 **ND677** Chris Stoa

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I OCATION: Houre MT	Haure	MT											FARGO, ND	O, ND								Ta	ble 1'	Table 17(cont)
101111111111111111111111111111111111111	A TAME	77176				SKW	CS I	SKWCS HARDNESS	NESS	NIR	WHEAT	SAT	FLOUR	FLOUR	UR	MIX	MIX	BAKE	MIX	D	C	C	Ü	LOAF
	TW	KWT	LG	SNI		D	STRI	DISTRIBUTION	NC	HARD-	PRO	ASH	EXT	PRO	ASH	ABS	PAT	ABS	TIME	C	C	Ö	T	VOL
VARIETY	(lb/bu)	(gr)	(%)	(%)	V.	2	C	Q	INDEX	NESS	(14% mb)	mb)	(%)	(14 % mb)	mb)				(mim)		Rat	Rating	8 8	(cc)
ND678	57.9	22.0	-	24	0	1	3	96	114.3	73	16.4	1.48	65.4	15.5	0.41	62.7	4	62.7	3.50	3	4	2	5	195
ND686	55.0	21.7	-	25	2	0	7	91	97.4	99	16.2	1.57	9.99	15.6	0.41	60.5	2	60.5	5.50	3	0	3	5	211
N90-0671	52.8	21.8	2	19	_	2	4	93	102.9	84	16.5	1.68	0.99	15.3	0.48	58.6	2	58.6	6.50	9	0	3	2	181
9990-06N	56.2	24.9	5	7		2	3	94	94.7	86	16.1	1.59	8.89	15.2	0.48	61.4	4	61.4	4.50	2	0	2	5	175
N90-0700	58.7	22.8	2	15	0	-	2	97	109.4	81	15.9	1.45	64.2	14.9	0.42	60.5	4	60.5	4.00	3	3	3	5	190
N89-0562	55.9	24.0	-	26	-	2	3	94	105.6	79	17.5	1.81	65.2	17.0	0.51	60.3	8	60.3	4.00	3	0	4	5	193
N89-0059	53.8	22.8	_	18	_	2	7	90	88.9	75	16.7	1.77	0.99	16.0	0.48	0.09	8	0.09	3.50	3	3	3	4	198
N90-0392	54.2	22.8	1	28	-		3	95	110.2	92	16.0	1.68	6.59	15.4	0.46	59.6	2	59.6	5.50	3	3	3	4	190
N91-3057	53.6	23.5	6	2	_	4	7	00 00	6.98	63	15.8	1.58	0.89	14.6	0.50	58.2	8	58.2	4.00	2	3	9	4	197
BW688	57.4	28.3	3	16	0	2	7	91	101.1	81	15.9	1.49	65.2	15.0	0.49	64.0	2	64.0	5.00	8	4	8	9	209

	nft.	lard	
DISTRIBUTION: A= % Soft	B= % Semi-Soft	C= % Semi-Hard	D= % Hard
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RATINGS:	DOUGH CHAR (DC):	STICKY-WEAK	PLIABLE	ELASTIC		BUCKY
	CRUMB COLOR (CC):	YELLOW	GREY	DOLL	CREAMY	BRIGHT WIITE
	CRUMB GRAIN (CG):	IRREG, THICK		OPEN, THICK		FINE
	CRUMB TEXTURE (CT):	HARSH		COARSE		SILKY

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LOAF 156 145 148 170 VOL 147 150 172 156 143 174 164 152 154 (cc) 153 167 162 160 161 161 181 Table 18 Ü TIME (mim) 6.25 5.50 5.50 6.25 00.9 5.50 7.00 7.00 6.25 4.50 6.00 00.9 6.50 9.00 8.00 8.50 8.00 5.50 00.9 7.00 MIN BAKE 57.6 58.6 58.6 56.5 54.6 59.0 56.9 54.6 59.0 58.2 60.2 54.3 54.3 58.2 52.2 60.2 57.3 60.2 ABS 55. MIX PAT 2 57.6 55.0 58.6 58.6 56.5 50.8 56.2 56.9 54.6 54.3 56.2 54.3 52.2 55.3 56.2 MIX ABS 58. 53. 57. 54. 55. 0.38 0.39 0.38 0.39 0.40 0.36 0.37 0.44 0.39 0.35 0.37 0.37 0.47 0.42 0.35 0.37 0.35 0.41 0.31 0.41 PRO ASH (14 % mb) FLOUR FARGO, ND 12.2 9.01 11.0 12.5 10.5 11.8 11.6 12.7 12.5 10.2 10.5 12.2 11.4 10.7 10.8 12.1 FLOUR 59.9 64.6 64.6 64.2 64.9 65.0 EXT 63.9 64.3 64.7 66.5 66.7 63.3 63.2 63.4 63.8 66.3 63.5 62.7 65.1 % 1.56 1.50 1.56 .53 1.55 1.62 1.45 .58 1.62 1.39 1.52 1.49 .50 .54 1.63 .54 1.41 41 1.51 1.51 PRO ASH (14% mb) WHEAT 13.6 12.9 12.8 12.8 12.8 12.8 13.2 12.4 12.0 12.6 12.5 12.4 13.1 12.1 12.1 HARD-NESS NIR 9/ 69 85 86 78 82 71 83 67 82 99 89 74 84 84 63 81 84 77 71 INDEX 73.9 74.0 62.0 9.79 6.69 63.0 71.8 74.0 76.2 67.9 0.99 67.3 68.1 70.7 76.1 70.4 70.7 67.7 75.4 68.3 SKWCS HARDNESS DISTRIBUTION 68 9/ 9/ 6/ 98 88 9/ 87 80 57 93 82 63 90 98 8 15 29 6 91 26 61 91 20 4 0 01 4 m ~ (%) SM LG (%) 15 5 12 22 20 26 44 20 16 22 23 27 34 33 21 9 21 LOCATION: Pullman, WA 28.0 30.6 28.7 28.3 29.5 29.3 30.4 30.0 35.3 30.2 29.7 30.9 KWT (gr) 28.1 28. 29. 29. 31. 29. (IP/pn) 6.09 59.2 61.0 61.0 59.3 59.8 61.0 6.09 61.0 61.7 ∞ .09 59. 62. 59. VARIETY MN90138 MN91309 MN92006 MN91277 MN91324 SBE0437 SBE0050 Butte 86 Marquis SD0010 SD0014 SD3156 SD0007 SD3151 ND674 ND673 ND677 Chris Stoa Era

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LOCATION: Pullman, WA	I: Pullm	an.WA											FARGO, ND	O, ND								Ta	ible 1	Table 18(cont)
						SKW	CS F	SKWCS HARDNESS	VESS	NIR	WHE	AT	FLOUR	FLOUR	UR	MIX	MIX	BAKE	MIX	Q	C	C	٢	LOAF
	TW	KWT	FC	SM		DI	STRI	DISTRIBUTION	N	HARD.	PRO ASH	ASH	EXT	PRO	ASH	ABS	PAT	ABS	TIME	C	C	Ö	T	VOL
VARIETY	(lb/bu)	(gr)	(%)	(%)	<	В	٥	D	INDEX	NESS	(14% mb)	mb)	(%)	(14 % mb)	mb)				(min)		R	-Rating		(cc)
ND678	62.2	27.9	10	3	-	2	9	91	75.6	80	11.9	1.49	63.4	10.9	0.36	57.3	2	61.3	5.50	3	2	8	4	166
ND686	61.4	30.3	28	7	0	_	∞	91	72.7	72	11.3	1.51	8.49	10.1	0.38	53.2	2	57.0	8.25	2	4	3	3	155
N90-0671	59.2	29.0	24	3	0	3	17	80	71.2	61	11.1	1.57	65.1	10.9	0.40	53.2	2	57.0	00.6	-	0	2	2	145
9990-06N	60.3	30.4	27	-	3	2	21	74	65.4	06	12.0	1.56	67.3	12.2	0.40	57.6	2	57.6	00.9	7	0	5	3	157
0020-06N	61.2	26.9	10	3	0	-	2	97	84.3	82	12.2	1.48	61.1	11.1	0.40	57.3	2	57.3	5.00	2	4	3	4	160
N89-0562	60.4	32.6	15	2		2	10	87	69.7	82	13.7	1.71	61.7	12.4	0.46	55.5	1	55.5	4.00	2	4	3	3	161
N89-0059	59.2	32.1	33	2	-	2	13	84	6.69	75	11.7	1.57	63.8	10.8	0.51	52.6	1	9.99	00.9	2	4	4	3	148
N90-0392	60.7	31.7	37	1	0	3	20	77	299	82	12.4	1.47	64.7	11.3	0.40	57.6	2	57.6	5.75	2	4	3	4	162
N91-3057	59.7	33.4	27	3	_	2	21	73	66.5	71	11.2	1.54	63.1	10.3	0.42	54.3	2	54.3	7.50	2	4	3	2	150

DISTRIBUTION; A= % Soft	B= % Semi-Soft	C= % Semi-Hard	D= % Hard

				2		0
RATINGS:	DOUGH CHAR (DC):	STICKY-WEAK	PLIABLE	ELASTIC		BUCKY
	CRUMB COLOR (CC):	YELLOW	GREY	DOLL	CREAMY	BRIGHT WHITE
	CRUMB GRAIN (CG):	IRREG, THICK		OPEN, THICK		FINE
	CRUMB TEXTURE (CT):	HARSH		COARSE		SILKY

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LOAF VOL 190 174 188 175 190 182 189 185 200 175 182 187 207 194 (00) 183 184 192 193 190 191 Table 19 9 9 5 Ü 9 TIME 3.25 3.50 4.25 3.50 (mim) 4.50 3.50 3.00 4.00 3.50 4.00 5.00 3.00 3.50 6.50 4.25 4.50 4.00 3.50 4.00 5.00 MIK BAKE 57.9 57.6 56.9 59.6 59.3 59.6 56.9 58.2 59.0 55.5 58.2 0.09 56.9 59.3 60.3 8.09 0.09 ABS MIX PAT 59.6 56.9 57.6 56.9 59.0 0.09 9.69 59.3 6 58.2 59.0 55.5 58.2 0.09 56.9 59.3 60.3 8.09 0.09 ABS 57. 0.40 0.43 0.30 0.35 0.40 0.43 0.35 0.35 0.35 0.36 0.35 0.36 0.41 0.35 0.36 0.38 0.37 0.52 0.41 ASH 0.41 (14 % mb) FLOUR PRO FARGO, ND 13.6 14.5 13.8 14.0 13.9 15.3 13.9 14.5 14.9 13.5 14.3 14.4 13.5 14.7 15.5 14.6 14.4 14.8 14.7 14.1 FLOUR 67.2 6.69 67.2 66.2 67.5 68.2 65.7 67.7 67.3 70.0 8.99 9'99 0.69 65.7 68.9 65.3 EXT 5 68.1 4 9 (%) 69 68. 68. 1.50 1.46 1.55 1.49 1.49 1.49 1.45 1.60 1.50 1.47 1.72 .48 1.41 1.42 1.47 1.48 1.63 53 1.77 1.51 PRO ASH (14% mb) WHEAT 14.9 15.5 15.0 15.6 14.9 15.8 15.5 15.2 15.2 15.7 15.3 15.5 15.8 15.5 16.3 16.4 15.3 15.4 14.1 15.1 HARD-NESS ZIK 9/ 78 80 79 80 83 57 82 52 89 88 11 70 74 9/ 89 92 91 81 61 INDEX 101.3 114.3 103.3 97.3 116.4 127.1 93.2 90.5 92.8 8.76 89.9 88.6 71.5 96.3 89.7 92.7 84.4 9 72.7 92.1 69 SKWCS HARDNESS DISTRIBUTION 94 97 92 97 96 87 98 94 84 98 92 88 94 92 89 74 89 78 28 91 9 6 91 16 9 00 ~ ~ (%) SNI 0 00 (%) LG 6 14 23 0 31 6 5 6 6 2 25.7 24.9 26.7 26.0 24.0 26.9 32.0 28.0 24.4 27.4 30.7 24.8 27.5 27.3 25.4 27.0 26.8 24.3 KWT 28.1 (gr) LOCATION: Tetonia, ID (lp/pn) 9.69 0 59.4 59.5 0.09 8.69 59.5 60.5 59.9 60.2 61.0 9.09 60.3 6.09 60.3 58.9 60.3 TW 59. 60. 59. 61. VARIETY MN90138 MN91309 MN91324 MN92006 SBE0050 N90-0671 SBE0437 MN91277 Butte 86 SD0010 SD3156 SD0007 SD0014 SD3151 ND673 ND674 ND686 ND677 ND678 Eg

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LOCATION: Tetonia.ID	Teton	ia.ID											FARGO, ND	O, ND								Ta	ble 19	Table 19(cont)
						SKW	CS H	SKWCS HARDNESS	ESS	NIR	WHEAT	AT	FLOUR	FLOUR	UR	MIX	MIX	BAKE	MIX	D	C	C	0	LOAF
	TW	KWT	LG	SNI		DI	STRIB	DISTRIBUTION	Z	HARD-	PRO	ASH	EXT	PRO	ASH	ABS	PAT	ABS	TIME	C	C	Ü	T	VOL
VARIETY _	(lp/pn)	(gr)	(%)	(%)	<	2	C	Q	INDEX	NESS	(14% mb)	mb)	(%)	(14 % mb)	mb)				(mim)		Ra	Rating	8 9	(cc)
9990-06N	8.69	27.3	16	3	-	4	15	80	70.0	06	16.0	1.73	67.3	14.7	0.46	60.3	3	60.3	4.50	2	4	n	4	175
0020-06N	59.5	24.5	3	9	-	2	3	94	86.5	68	15.9	1.46	63.7	14.4	0.41	59.6	2	59.6	3.25	3	3	4	2	188
N89-0562	59.2	28.1	3	∞	2	4	91	78	6.89	78	16.1	1.81	65.3	15.2	0.45	55.5	2	55.5	4.00	2	4	9	4	180
0500-68N	58.2	30.7	22	3	2	9	16	9/	66.5	78	15.2	1.61	62.9	14.2	0.41	57.3		57.3	3.25	2	4	4	5	187
N90-0392	58.2	26.5	19	5	2	c	∞	87	72.8	83	15.4	1.59	65.2	14.0	0.42	60.5	3	60.5	5.00	2	3	4	2	195
N91-3057	58.8	28.5	13	-	3	S	18	74	67.1	64	13.9	1.50	66.1	13.3	0.40	57.6	3	57.6	5.50	2	3	3	4	182
WPB926	0.09	32.8	25	_	3	6	38	50	60.2	15	15.5	1.56	65.0	14.8	0.37	59.3	cc	59.3	5.00	3	3	3	9	200
Centennial	60.4	25.8	9	12	63	17	12	∞	30.9	58	15.3	1.39	56.1	12.0	0.33	53.8		53.8	3.00	3	3	4	5	187
Vandal	59.3	26.4		∞	3	7	22	89	8.99	54	15.8	1.59	2.99	15.0	0.37	59.3	3	59.3	5.00	3	~	c	2	218

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B= % Semi-Soft

C= % Semi-Hard D= % Hard

RATINGS:	DOUGH CHAR (DC):	STICKY-WEAK	P
	CRUMB COLOR (CC):	YELLOW	

BUCKY	BRIGHT WHITE	FINE	SILKY
	CREAMY		
ELASTIC	DOLL	OPEN, THICK	COARSE
PLIABLE	GREY		
STICKY-WEAK	YELLOW	IRREG, THICK	HARSH
DOUGH CHAR (DC):	CRUMB COLOR (CC):	CRUMB GRAIN (CG):	CRUMB TEXTURE (CT):
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192.8 189.0 196.5 200.8 195.5 198.3 0.961 196.0 196.5 193.8 196.0 197.5 193.0 201.8 203.8 203.0 205.0 207.0 LOAF 186.3 VOL (cc) Table 20 4.5 5.0 5.0 5.0 5.0 5.0 5.0 4.5 4.8 4.0 4.8 4.8 4.8 4.5 4.5 4.5 ∞ [--4 4.0 4.8 3.3 4.3 3.8 3.8 4.3 4.3 3.8 4.0 3.8 5.0 4.3 3.5 2.3 3.8 3.8 3.3 3.8 Ü ڻ -Rating-4.0 3.0 2.0 4.0 3.0 3.0 3.3 3.5 2.5 3.3 3.8 1.8 3.8 3.8 3.8 2.3 2.5 U 3 3.0 3.0 3.0 3.0 2.5 3.0 3.0 2.5 2.8 2.8 2.0 3.0 2.5 2.5 3.0 2.8 2.5 2.8 2.8 TIME 4.56 (mim) 4.38 4.38 4.88 3.88 4.13 3.69 5.38 4.88 MIX 3.50 3.50 3.94 4.44 3.94 3.31 4.50 3.44 4.63 31 ~ BAKE 60.5 61.9 60.4 56.8 59.3 58.5 58.8 60.3 61.2 59.7 59.3 55.7 55.7 6 61.1 57.1 59.4 ABS 59. 58 58. MIX PAT 2.5 3.8 2.8 3.5 2.8 2.5 3.0 2.8 3.3 3.3 2.5 2.0 3.5 3.5 4.5 2.5 3.0 2 0.35 0.49 0.38 0.39 ASH 0.39 0.40 0.39 0.42 0.52 0.48 0.39 0.44 0.42 0.48 0.40 0.41 0.41 0.41 (14 % mb) FLOUR PRO FARGO, ND 13.8 14.5 14.9 14.0 14.5 15.4 14.7 13.0 13.3 13.3 13.7 13.3 13.4 13.2 13.7 13.1 13.7 13.2 13.2 FLOUR 689 62.9 9.99 8.59 63.2 67.7 68.5 67.0 EXT 6.99 64.6 66.7 66.3 69.4 68.2 62.2 67.3 0.99 68.3 65.3 (%) ASH 89. 1.65 1.79 1.69 1.67 1.86 1.79 1.69 1.63 1.64 1.71 1.71 1.69 1.77 1.74 1.77 1.71 1.74 1.74 (14% mb) WHEAT PRO 14.6 14.8 15.8 ∞ 13.9 14.4 14.2 15.4 14.4 14.6 13.9 13.8 13.9 15.0 15.1 14.1 12.1 14.1 14. 4 HARD-80.5 77.0 NESS 72.3 72.0 64.8 70.0 72.8 60.5 61.8 8.69 47.0 59.5 62.5 66.5 67.3 69.3 64.3 NIR HARDNESS SKWCS INDEX 71.0 66.5 72.6 73.6 73.3 73.5 68.9 64.9 75.3 63.0 73.0 72.8 67.4 70.2 69.1 67.3 67.3 Average of locations in Northeast region KWT 34.5 30.9 30.0 30.9 29.2 28.8 25.7 29.7 30.3 30.4 29.1 30.1 (gr) 27. 29. 28. 28. 33. 32. (lp/pn) 57.5 58.9 55.6 59.3 59.2 54.7 57.4 57.3 8.99 56.7 56.6 6 58.4 58.4 58.7 60.1 VARIETY MN90138 MN91309 MN92006 MN91277 MN91324 Butte 86 SBE0437 SBE0050 Marquis SD0010 SD0014 ND673 SD0007 SD3156 ND674 SD3151 Chris Stoa Era Std

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203.5 193.5 200.0 193.3 196.3 201.0 195.8 200.3 Table 20(cont) 199.3 210.3 195.3 196.0 195.0 VOL (cc) 5.0 5.0 5.0 4.5 4.8 5.3 5.0 5.3 UH 3.5 5.3 4.0 4.0 3.5 4.0 3.8 3.5 4.3 4.0 3.7 ڻ C Rating. 4.5 3.5 1.0 0.0 3.5 4.0 2.5 2.8 2.3 2.8 3.7 Ü 3.0 3.0 2.8 2.5 3,3 2.8 3.0 2.5 2.8 2.5 3.0 2.8 2.8 U TIME (mim) MIX 3.38 5.50 4.38 4.50 3.38 3.88 4.63 3.42 3.33 3.94 4.31 BAKE ABS 60.3 60.3 59.5 57.0 59.8 61.4 9.09 60.2 60.4 56.2 62.2 61.7 MIX PAT 3.8 2.8 3.3 3.0 3.3 3.5 2.8 2.5 2.8 2.8 2.0 3.3 3.3 0.38 0.40 0.39 0.45 0.39 0.48 0.49 0.45 ASH 0.44 0.51 0.41 0.41 0.41 (14 % mb) FLOUR PRO FARGO, ND 14.6 14.4 13.8 13.5 15.9 15.8 12.8 13.5 13.7 12.6 13.5 14.2 15.1 FLOUR 8.79 67.9 6.79 68.7 62.8 66.7 62.0 65.0 EXT 66.2 65.7 65.4 64.3 68.1 %) 1.64 1.63 1.69 1.75 1.99 1.79 1.72 ASH 1.75 1.72 1.60 1.70 1.85 1.80 (14% mb) WHEAT PRO 14.6 13.5 15.0 16.3 16.2 15.0 15.3 15.7 14.4 13.7 14.3 14.3 14.1 HARD-NESS 72.8 67.3 82.0 79.0 58.8 64.0 57.8 0.99 57.3 65.0 8.89 75.3 67.3 NIR HARDNESS SKWCS INDEX 9.6 9.99 63.7 67.5 70.0 68.5 74.7 72.7 61.7 60.3 65.1 70.1 Average of locations in Northeast region KWT 28.9 29.5 31.0 26.5 32.7 31.0 31.6 29.3 35.2 31.2 30.2 29.8 30.4 (gr) 57.6 57.6 (lp/pn) 57.5 56.6 54.0 56.0 54.3 58.9 56.7 ΤW 58.1 59.1 VARIETY N90-0392 9990-06N 0020-06N N89-0562 N89-0059 N91-3057 N90-061 BW688 989**Q**N ND677 ND678 BW173 **BW174**

		0		3		9
RATINGS:	DOUGH CHAR (DC):	STICKY-WEAK	PLIABLE	ELASTIC		BUCKY
	CRUMB COLOR (CC):	YELLOW	GREY	DULL	CREAMY	BRIGHT WHITE
	CRUMB GRAIN (CG):	IRREG, THICK		OPEN, THICK		FINE
	CRUMB TEXTURE (CT):	HARSH		COARSE		SILKY

Bolded/underlined values indicate averages are higher than standard, except for Wheat and Flour Ash where bolded/underlined values are lower than standard No comparisons are made with Mix Time and Dough Characteristics.

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Ave	Average of locations in Southeast region	Sui suoi	ntheast	region				FARG	FARGO, ND								Table 21	
				SKWCS	NIR	WHI	EAT	FLOUR	FLOUR	UR	MIX	BAKE	MIX	D	C	C	LOAF	1
		TW	KWT	HARDNESS	HARD-	PRO	ASH	EXT	PRO	ASH	PAT	ABS	TIME	C		G T	TOA	
	VARIETY	(lb/bu)	(gr)	INDEX	NESS	(14%	mp)	(%)	(14 % mb)	(qui			(min)		Rating-		(55)	
																		-
Std	Butte 86	60.7	33.4	8.69	74.8	14.8	1.77	62.9	13.3	0.39	2.8	60.1	3.71	3.0	3,3 3	3.7 5.0	187.3	
	Marquis	58.3	27.3	70.0	65.0	14.7	1.90	64.9	13.8	0.45	2.8	58.5	3.92	2.8	3.3 4	4.2 4.5	191.2	6)!
	Chris	59.8	28.1	67.1	68.5	15.3	1.86	65.2	14.6	0.43	2.8	59.4	3.75	3.0	3.8 4	4.2 4.8	193.8	~1
	Era	58.5	27.2	72.6	64.0	13.8	1.86	65.4	12.4	0.43	2.5	9.99	5.21	3.0	3.2 4	4.5 5.0	198.0	
	Stoa	58.8	29.5	72.6	67.2	14.9	1.88	65.1	13.9	0.41	4.2	0.09	4.95	3.0	3.4 4	4.2 5.0	204.8	~~1
	SD0007	59.5	31.7	65.8	65.5	14.3	1.80	67.9	13.1	0.40	2.8	8.65	3.75	2.8	3.3 4	4.2 4.7	203.0	
	SD0010	60.1	29.7	71.5	70.0	14.4	1.74	68.6	13.0	0.36	8.4	0.09	5.33	3.3	4.2 3	3.8 4.3	189.7	
	SD0014	59.1	31.6	0.79	68.7	14.2	1.79	67.2	12.9	0.38	3.5	59.1	4.75	3.3	3.5 3	3.7 4.7	193.0	
	SD3151	8.65	30.0	71.8	0.09	15.5	1.87	61.1	14.4	0.44	3.0	58.5	5.21	3.3	3.3 3	3.3 5.2	193.2	631
	SD3156	61.3	31.5	64.7	58.8	14.5	1.85	64.0	12.8	0.36	3.7	58.3	4.58	3.2	2.8 4	4.7 5.0	185.3	~~
	SBE0437	59.2	31.6	67.2	0.79	14.1	1.81	68.1	12.7	0.39	2.8	9.69	3.92	2.8	3.8 4	4.2 4.7	194.7	7
	MN90138	58.3	36.6	71.5	84.5	15.3	2.00	63.3	13.4	0.53	3.0	59.5	4.71	3.3	4.3 4	4.5 5.2	193.5	101
	MN91277	58.4	30.4	64.2	47.1	14.3	1.94	60.5	13.3	0.45	1.4	55.6	3.70	3.4	2.0 4	4.4 4.8	192.6	\O.
	MN91309	59.9	31.5	9.99	66.3	14.5	1.78	8.59	13.1	0.41	3.7	59.1	5.21	2.7	3.5 3	3.7 4.7	185.0	
	MN91324	60.4	30.3	73.0	76.6	14.8	1.84	66.1	13.6	0.45	3.6	60.1	4.20	3.0	4.0 3	3.4 4.8	198.8	001
	MN92006	61.0	32.9	56.6	59.6	14.4	1.75	67.1	13.5	0.38	2.2	56.3	3.80	2.8	4.2 3	3.6 4.4	. 186.2	6)
	SBE0050	59.0	29.7	71.7	56.3	14.3	1.86	64.1	13.2	0.44	4.7	6.09	5.33	3.0	3.8 3	3.8 5.0	200.8	001
	ND673	61.2	34.1	9.69	0.89	14.8	1.74	6.99	13.5	0.39	4.6	8.09	5.10	3.0	3.6 3	3.4 4.8		\O.
	ND674	61.2	31.0	70.7	71.0	15.7	1.86	9.99	14.9	0.42	5.2	61.1	5.45	3.0	3.0 3	3.3 5.3	207.8	001

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VARIETY (%) (%) HEAT FLOUIR FLOUIR MIX BAKE MIX BAKE MIX BAKE MIX BAKE MIX BAKE MIX C <	locatio	ns in So	Average of locations in Southeast region	region				FARG	FARGO, ND								aple	Table 21(cont)
TW KWT INDEX NESS (14% mb) (%) (14% mb) (%) (14% mb) (%) (14% mb) (mi) C C C T T 60.0 30.8 61.7 57.8 14.7 1.87 65.4 13.9 0.41 4.0 59.8 4.50 3.0 4.3 5.0 6.0 <th></th> <th></th> <th></th> <th>SKWCS</th> <th>NIR</th> <th>WHI</th> <th>EAT</th> <th>FLOUR</th> <th>FLO</th> <th>UR</th> <th>MIX</th> <th>BAKE</th> <th>MIX</th> <th>D</th> <th>ပ</th> <th>C</th> <th>C</th> <th>LOAF</th>				SKWCS	NIR	WHI	EAT	FLOUR	FLO	UR	MIX	BAKE	MIX	D	ပ	C	C	LOAF
Chi-bus (gr) INDEX NESS (14% mb) (%) (14% mb) (14%		TW	KWT	HARDNESS	HARD-	PRO	ASH	EXT	PRO	ASH	PAT	ABS	TIME	C	ر ک	9	T	TOA
60.0 30.8 61.7 57.8 1.87 65.4 13.9 0.41 4.0 59.8 4.50 3.0 4.2 3.0 4.2 5.0 3.8 6.0 6.0 9.0 4.0 9.0 4.0 9.0 4.0 9.0 4.0 9.0 4.0 9.0 4.0 9.0 4.0 9.0 4.0 9.0 9.0 9.0 9.0 9.0 <	ry	(lb/bu)	(gr)	INDEX	NESS	(14%	(qu	(%)	(14%	(qm s			(min)	5 de 20 de 2	Ratio	- Su		(cc)
61.1 29.9 73.5 15.0 1.82 65.4 13.5 0.40 3.5 60.5 3.8 3.0 4.3 3.0 4.3 5.0 61.6 31.6 68.6 65.2 14.4 1.74 67.1 13.3 0.38 4.2 50.1 5.25 2.8 3.0 4.2 5.0 88.6 31.0 70.3 67.2 14.4 1.74 67.1 13.3 0.38 4.2 50.1 5.25 2.8 3.0 4.2 5.0 88.0 31.0 70.3 61.6 72.2 15.0 18.8 67.3 13.2 61.2 4.3 3.5 58.4 4.7 3.5 4.7 5.0 4.2 5.0 4.2 5.0 4.2 5.0 4.2 5.0 4.2 5.0 4.2 5.0 4.2 5.0 4.2 5.0 4.2 5.0 4.2 5.0 4.2 5.0 4.2 5.0 4.2 5.0 4.2	7	0.09	30.8	61.7	57.8	14.7	1.87	65.4	13.9	0.41	4.0	59.8	4.50	3.0	2.7	3.5	5.0	207.0
61.6 31.6 68.6 65.2 14.4 1.74 67.1 13.3 0.38 4.2 5.1 5.2 2.8 3.0 4.2 5.0 4.2 6.1 4.2 6.1 4.2 6.1 4.2 6.1 4.2 6.1 4.2 4.7 4.2 4.7 <t< td=""><td>∞</td><td>61.1</td><td>29.9</td><td>73.5</td><td>75.2</td><td>15.0</td><td>1.82</td><td>65.4</td><td>13.5</td><td>0.40</td><td>3.5</td><td>60.5</td><td>3.88</td><td>3.0</td><td>4.3</td><td>3.2</td><td>5.0</td><td>200.3</td></t<>	∞	61.1	29.9	73.5	75.2	15.0	1.82	65.4	13.5	0.40	3.5	60.5	3.88	3.0	4.3	3.2	5.0	200.3
58.6 31.0 70.3 67.2 14.2 1.85 65.7 12.8 0.44 3.8 58.1 6.13 3.3 1.8 4.2 6.4 3.8 58.1 6.13 3.3 1.8 4.2 4.2 6.13 3.8 8.1 8.2 4.7 4.2 6.13 4.2 6.13 4.2 6.13 4.2 6.12 4.83 3.5 3.5 3.5 4.7	9	61.6	31.6	9.89	65.2	14.4	1.74	67.1	13.3	0.38	4.2	59.1	5.25	2.8	3.0	4.2	5.0	191.0
60.0 33.7 61.6 72.2 1.86 67.3 13.9 0.44 4.5 61.2 4.83 3.5 1.2 3.5 4.7 59.9 27.9 75.8 77.2 14.6 1.71 65.3 13.2 6.0 4.0 59.6 4.95 3.5 3.5 4.5	.71	58.6	31.0	70.3	67.2	14.2	1.85	65.7	12.8	0.44	3.8	58.1	6.13	3.3	1.8	4.2	4.7	182.3
59.927.975.877.214.61.7165.313.20.394.059.64.923.53.73.54.558.731.368.962.215.72.2060.614.80.533.559.44.753.53.53.34.558.233.464.661.714.51.8863.313.30.442.358.73.462.83.73.44.758.734.368.074.314.01.8165.312.40.453.860.14.543.03.34.04.756.831.068.660.314.31.9660.913.20.413.55.922.73.53.55.058.234.562.665.015.61.8765.114.70.403.860.44.003.02.84.059.429.866.168.015.81.8765.215.00.413.660.94.003.02.43.44.8	999	0.09	33.7	61.6	72.2	15.0	1.86	67.3	13.9	0.44	4.5	61.2	4.83	3.5	1.2	3.5	4.7	195.2
58.731.368.962.215.72.2060.614.80.533.559.44.753.53.53.53.53.53.53.53.54.758.233.464.661.714.51.8863.313.20.442.358.73.462.83.73.54.756.834.368.074.314.01.8165.312.40.494.760.55.922.73.54.04.756.831.068.665.715.31.8564.414.20.413.558.84.502.83.53.75.059.429.666.066.015.61.8765.114.70.403.860.44.003.02.84.03.02.44.059.429.866.166.118.765.215.00.413.660.94.003.02.43.44.8	002	59.9	27.9	75.8	77.2	14.6	1.71		13.2	0.39	4.0	59.6	4.92	3.5	3.7		4.5	199.0
58.233.464.661.714.51.8863.313.30.442.358.73.462.83.73.54.758.734.368.074.314.01.8165.312.40.453.860.14.543.03.34.04.756.831.068.660.314.31.9660.913.20.494.760.55.922.73.53.55.058.234.562.665.715.31.8765.114.70.403.860.44.003.02.84.03.02.84.059.429.866.168.015.81.8765.215.00.413.660.94.003.02.43.43.4	995	58.7	31.3	6.89	62.2	15.7	2.20		14.8	0.53	3.5	59.4	4.75	3.5	3.5	3.3	4.5	192.5
58.734.368.074.314.01.8165.312.40.453.860.14.543.03.34.04.756.831.068.660.314.31.9660.913.20.494.760.55.922.73.53.53.03.558.234.562.665.715.31.8564.414.20.413.558.84.502.83.53.75.059.029.666.066.615.61.8765.114.70.403.860.44.003.02.84.03.02.84.059.429.866.168.015.81.8765.215.00.413.660.94.003.02.43.44.8	920	58.2	33.4	64.6	61.7	14.5	1.88		13.3	0.44	2.3	58.7	3.46	2.8	3.7	3.5	4.7	202.3
56.831.068.660.314.31.9660.913.20.494.760.55.922.73.53.53.55.058.234.562.665.715.31.8564.414.20.413.558.84.502.83.53.75.059.029.666.066.615.61.8765.114.70.403.860.44.003.02.84.05.059.429.866.168.015.81.8765.215.00.413.660.94.003.02.43.44.8	392	58.7	34.3	0.89	74.3	14.0	1.81	65.3	12.4	0.45	3.8	60.1	4.54	3.0		4.0	4.7	199.2
58.2 34.5 62.6 65.7 15.3 1.85 64.4 14.2 0.41 3.5 58.8 4.50 2.8 3.5 3.7 5.0 59.0 29.6 66.0 66.0 66.6 15.6 1.87 65.1 14.7 0.40 3.8 60.4 4.00 3.0 2.8 4.0 5.0 59.4 29.8 66.1 68.0 15.8 1.87 65.2 15.0 0.41 3.6 60.9 4.00 3.0 2.4 3.4 4.8	157	56.8	31.0	9.89	60.3	14.3	1.96	6.09	13.2	0.49	4.7	60.5	5.92	2.7	3.5	3.5	5.0	199.7
59.0 29.6 66.0 66.6 15.6 1.87 65.1 14.7 0.40 3.8 60.4 4.00 3.0 2.8 4.0 5.0 59.4 29.8 66.1 68.0 15.8 1.87 65.2 15.0 0.41 3.6 60.9 4.00 3.0 2.4 3.4 4.8	88	58.2	34.5	62.6	65.7	15.3	1.85	64.4	14.2	0.41	3.5	58.8	4.50	2.8	3.5	3.7	5.0	202.0
59.4 29.8 66.1 68.0 <u>15.8</u> 1.87 65.2 <u>15.0</u> 0.41 <u>3.6</u> <u>60.9</u> 4.00 3.0 2.4 3.4 4.8	73	59.0	29.6	0.99	9.99	15.6	1.87	65.1	14.7	0.40	3.8	60.4	4.00	3.0	2.8	4.0	5.0	196.6
	74	59.4	29.8	66.1	0.89	15.8	1.87	65.2	15.0	0.41	3.6	6.09	4.00				4.8	194.0

		0		3		9
RATINGS:	DOUGH CHAR (DC):	STICKY-WEAK	PLIABLE	ELASTIC		BUCKY
	CRUMB COLOR (CC):	YELLOW	GREY	DULL	CREAMY	BRIGHT WHITE
	CRUMB GRAIN (CG):	IRREG, THICK		OPEN, THICK		FINE
	CRUMB TEXTURE (CT):	HARSH		COARSE		SILKY

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165.0 172.0 166.5 8.79 170.5 167.5 167.0 162.5 78.5 68.5 177.3 77.3 168.3 157.8 167.0 170.8 184.0 LOAF 74.3 185.3 VOL (cc) Table 22 3.5 3.8 4.5 3.8 4.8 4.5 2.3 4.0 4.3 3.5 3.3 3.3 3.3 2.3 2.5 3.0 3.3 3,3 CH 3.0 4.0 3.8 3.3 3.0 4.3 3.5 4.8 3.8 3.3 3.3 2.8 4.3 3.3 U Ü -Rating-4.0 4.0 2.0 4.0 3.0 3.0 3.0 3.5 3.5 2.5 4.3 4.3 3.5 3.8 3.8 3.8 3.8 3.8 3.8 U Ü 2.0 2.3 1.8 1.8 1.8 1.5 1.5 2.8 1.8 2.0 3.3 2.3 1.8 1.8 1.8 1.8 ∞ Ü 2 TIME 4.25 6.50 5.00 5.38 4.75 6.19 4.75 00.9 (min) 3.88 5.50 5.44 5.44 4.00 6.50 3.83 5.31 5.63 4.81 BAKE 58.0 58.0 59.4 57.5 56.7 53.8 58.3 58.0 59.7 57.2 57.6 56.6 58.3 55.5 56.0 59.6 9 54.7 ABS 59.1 57 MIX PAT 2.8 7.8 2.5 2.8 2.8 3.3 2.8 2.3 2.3 2.0 2.8 3.8 2.3 1.3 2.8 3.3 2.3 0.35 0.35 ASH 0.36 0.36 0.33 0.33 0.320.36 0.45 0.39 0.36 0.40 0.40 0.37 0.36 0.34 0.38 (14 % mb) FLOUR PRO FARGO, ND 13.9 12.0 11.9 13.3 12.7 10.8 11.7 11.9 11.8 11.9 12.3 11.9 12.7 12.1 12.1 12.1 FLOUR 65.6 66.5 68.4 0.69 68.2 65.8 67.4 64.5 6.99 8.79 66.3 65.8 EXT 66.2 0.99 65.7 63.7 67.2 64.1 65.1 (%) 1.48 ASH 1.56 1.49 1.48 1.48 1.55 1.55 1.60 1.56 1.59 1.60 1.50 1.53 1.53 1.52 1.54 1.52 1.51 51 (14% mb) WHEAT PRO 13.5 13.5 14.6 13.5 13.5 12.8 13.2 13.2 13.2 13.4 12.8 12.5 14.2 13.1 12.1 13.1 13.1 13.1 12.7 HARD-NESS 75.0 76.3 70.0 83.0 75.7 75.0 69.5 0.89 74.3 62.3 71.5 53.0 0.99 74.8 70.3 HARDNESS SKWCS INDEX 74.6 8.89 9.79 74.5 74.0 73.3 74.2 72.2 67.2 66.7 76.3 64.9 72.9 75.4 9 69.1 Average of locations in Midwest region 72. 68. KWT 33.0 28.7 29.6 30.9 31.7 32.5 31.4 32.6 33.4 33.2 30.7 31.1 30.4 31.3 37.1 (gr) 32.1 (lb/bu) 59.9 61.0 61.5 61.4 62.4 62.8 61.7 60.7 62.7 9.09 8.09 59.1 61.1 61 VARIETY MN91309 MN90138 MN91277 MN92006 Marquis MIN91324 SBE0050 SBE0437 Butte 86 SD0007 SD0010 SD0014 SD3156 ND673 SD3151 ND674 Chris Stoa Era Std

1994 Spring Uniform Regional Nursery

Average of locations in Midwest region	tions in M	Tidwest	region				FARG	FARGO, ND							Tal	Table 22(cont)	Ð
		1	SKWCS	NIR	WHI	EAT	FLOUR	FLOUR	UR	MIX	BAKE	MIX	D	C	2 2	LOAF	[I
	TW	KWT	HARDNESS	HARD-	PRO	ASH	EXT	PRO	ASH	PAT	ABS	TIME	C	C	G T	VOL	. 7
VARIETY	(lb/bu)	(gr)	INDEX	NESS	(14%	(14% mb)	(%)	(14 % mb)	(qm o			(min)		Rating-		(00)	
ND677	62.3	32.6	63.2	62.8	13.2	1.57	67.3	12.6	0.35	3.0	57.2	4.75	2.8	4.0	4.0 4.5	189.0	0
ND678	62.5	30.5	76.4	75.5	13.7	1.48	65.1	12.7	0.34	2.8	59.5	4.13	2.5	3.8	4.3 4.8	178.0	01
989QN	62.3	32.1	0.69	0.89	13.0	1.48	68.2	<u>12.0</u>	0.34	2.8	57.3	4.81	2.8	3.3	3.8 4.8	180.3	رن ا
N90-0671	0.09	30.9	72.1	74.0	12.7	1.54	67.2	11.2	0.39	2.3	56.2	7.56	3.8	1.0	5.3 2.0	154.5	5
9990-06N	61.5	32.6	1.99	74.8	13.6	1.57	68.2	12.7	0.39	3.3	57.9	5.38	2.5	1.0	4.0 4.0	178.0	0
N90-0700	61.9	29.5	78.8	82.8	13.4	1.51	65.0	12.3	0.38	3.0	59.2	4.31	2.8	3.5	3.8 4.5		∞
N89-0562	61.4	34.9	69.2	74.8	14.6	1.73	64.4	14.0	0.44	2.3	57.8	4.00	2.8	2.8	3.8 4.3		v)
N89-0059	60.4	35.0	0.89	71.3	13.6	1.57	65.2	12.5	0.37	2.3	57.9	3.81	2.5	3.8	3.3 4.8		(C)
N90-0392	61.6	35.6	65.5	74.5	13.0	1.56	67.2	11.7	0.38	3.5	60.1	4.75	2.3	3.5	4.8		N)
N91-3057	8.65	33.8	70.2	62.3	12.1	1.50	63.5	11.1	0.40	2.8	55.8	6.63	3.0	3.5	3.8 3.3		2
BW688	59.9	34.1	67.5	68.7	14.0	1.45	9:59	13.0	0.35	2.0	56.0	5.00	2.3	3.0	3.7 2.3	178.3	ان
BW173	0.09	27.2	74.2	73.0	14.8	1.38	67.5	13.9	0.34	3.5	57.9	5.25	2.5	4.0	5.0 3.0	174.5	N)
BW174	60.2	27.1	74.7	68.5	14.3	1.42	67.3	13.4	0.36	3.5	57.6	5.25	2.5	4.0	3.0 2.5		01
							0				3				9		
	RATINGS:	YGS:	DOUGH CHAR (DC):	AR (DC):		STICKY	STICKY-WEAK	PLIABLE	3LE	EL	ELASTIC				BUCKY	3	

		0		3		9
RATINGS:	DOUGH CHAR (DC):	STICKY-WEAK	PLIABLE	ELASTIC		BUCKY
	CRUMB COLOR (CC):	YELLOW	GREY	DULL	CREAMY	BRIGHT WHITE
	CRUMB GRAIN (CG):	IRREG, THICK		OPEN, THICK		FINE
	CRUMB TEXTURE (CT):	HARSH		COARSE		SILKY

Bolded/underlined values indicate averages are higher than standard, except for Wheat and Flour Ash where bolded/underlined values are lower than standard.

No comparisons are made with Mix Time and Dough Characteristics.

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1994 Spring Uniform Regional Nursery	niform	Regio	onal Nurser	>		WH	USDA / ARS WHEAT QUALITY LAB	/ARS	LAB							
Average of locations in West	M ui suo	est	region				FARG	FARGO, ND								Table 23
			SKWCS	NIR	WH	EAT	FLOUR	FLC	DUR	MIX	BAKE	MIX	Q	C	C	
	TW	KWT	HARDNESS	HARD-	PRO	PRO ASH	EXT	PRO	PRO ASH	PAT	ABS	TIME C C G T	C	C	Ö	T VOL
VADIETV	(lb/bu)	(lb/bu) (gr)	INDEX	NESS	(14%)	(14% mb)	(%)	(14%)	(14 % mb)			(min)		Rating		
TIGINE																

176.6	181.8	175.5	182.0	188.0	189.0	186.8	178.8	182.0	174.2	184.0	180.0	176.0	182.6	187.6	174.0	182.8	192.4	187.8
4.6	4.3	4.3	4.0	4.8	4.2	5.0	3.4	4.8	4.8	4.6	4.6	4.0	5.0	5.0	3.6		8.4	5.0
5.0		4.3		5.0			3.8					4.4						4.8
3.2			3.4				3.8						4.2					1.8
2.0	2.5	2.0	2.0	2.3	2.4	2.4	2.0	2.4	2.0	2.6	2.8	2.0	2.6	2.6	2.0	3.0	3.0	2.6
3.90	4.00	3.88	5.25	4.88	4.10	4.90	4.45	4.40	4.95	4.40	4.60	3.70	4.80	4.35	4.50	6.30	5.30	5.40
61.5	59.0	58.9	57.6	60.7	8.65	60.5	58.9	60.1	58.5	59.3	60.7	55.5	60.7	8.09	56.9	58.5	8.09	61.3
2.6	2.8	2.5	2.2	3.5	2.8	3.2	2.8	2.8	2.8	2.6	2.4	1.6	3.4	3.4	2.4	3.4	3.4	3.6
0.38	0.41	0.38	0.41	0.39	0.38	0.37	0.37	0.42	0.33	0.37	0.50	0.40	0.39	0.44	0.36	0.39	0.37	0.42
13.8	14.4	14.4	12.5	14.2	13.2	13.2	13.2	15.0	13.0	13.2	14.0	13.2	13.5	13.6	13.1	13.1	14.2	14.7
66.5	65.7	65.5	67.1	6.99	69.3	68.5	68.7	8.49	6.99	68.2	65.0	65.7	67.0	8.99	69.4	66.1	67.1	65.5
1.55	1.65	1.53	1.59	1.57	1.56	1.48	1.54	1.53	1.50	1.52	1.69	1.61	1.51	1.58	1.51	1.52	1.53	1.58
14.8	15.1	15.0	13.7	14.9	14.5	14.4	14.4	15.6	14.0	14.4	15.3	13.8	14.6	14.7	14.0	13.8	14.9	15.2
76.4	75.3	71.3	73.4	71.3	77.6	76.6	74.8	73.2			88.0	54.0	71.6	83.2	75.2	65.2	9.07	74.8
80.1	71.6	76.1	81.1	74.9	76.5	82.8	74.3	89.5	73.6	75.7	74.7	73.8	74.6	82.9	73.6	8.92	76.9	78.2
31.3	31.0	28.1	28.1	30.0	29.9	29.4	31.2	28.1	30.4	30.9	36.8	30.2	32.9	29.1	30.5	29.5	30.6	30.2
0.09	59.0	59.7	59.4	59.2	59.4	59.9	59.6	59.7	61.5	59.7	59.3	59.7	0.09	60.2	8.09	59.7	60.2	60.1
Butte 86	Marquis	Chris	Era	Stoa	SD0007	SD0010	SD0014	SD3151	SD3156	SBE0437	MN90138	MN91277	MN91309	MN91324	MN92006	SBE0050	ND673	ND674
Std																		

1994 Spring Uniform Regional Nursery

USDA / ARS WHEAT QUALITY LAB

Table 23(cont)	LOAF	AOL	(22)		197.4	190.6	193.6	172.4	179.4	192.0	180.6	183.6	187.4	181.6	201.0	194.0	185.0	206.5			ITE
Table	2 2	C G T	-Rating		<u>6</u> 3.8 <u>5.0</u>	0 4.2 5.0	2 3.8 4.6	4 4.0 3.8	4 4.2 4.6	2 3.8 5.0	0 4.6 4.6	4 4.0 4.2	2 3.8 4.6	4 3.8 3.8	5 3.5 5.5	0 3.5 5.5	0 4.0 4.0	0 4.0 5.0	9	BUCKY	BRIGHT WHITE
	D C	2			3.0 3.6	3.0 4.0	2.8 3.2	2.8 2.4	2.4 2.4	2.8 3.2	2.6 3.0	2.4 3.4	2.6 3.2	2.2 3.4	3.0 3.5	3.0 4.0	2.0 3.0	3.0 3.0			CREAMY
	MIX	TIME	(min)		4.80	3.80	5.10	6.05	4.60	3.75	3.70	3.75	4.75	5.50	4.25	4.50	2.88	4.63			CR
	BAKE	ABS			60.4	62.1	59.4	58.0	60.7	6.09	58.4	59.1	60.3	57.9	61.5	60.2	53.3	59.9	3	ELASTIC	DULL
	MIX	PAT			3.0	2.8	2.8	3.0	3.2	2.6	2.0	2.0	3.2	2.8	3.5	3.0	1.0	3.0		-	
	FLOUR	ASH	(14 % mb)		0.38	0.37	0.37	0.41	0.43	0.40	0.47	0.44	0.42	0.43	0.42	0.37	0.33	0.38		PLIABLE	GREY
FARGO, ND		PRO	(14		14.2	14.2	13.3	13.3	13.9	13.7	14.6	13.1	13.1	12.3	14.3	14.4	11.3	14.4		PLI	
FAR	FLOUR	EXT	(%)		67.7	65.8	68.0	66.4	68.6	63.8	64.9	66.7	66.3	62.9	67.2	64.8	56.9	66.3	0	STICKY-WEAK	YELLOW
	WHEAT	ASH	% mb)		1.55	1.50	1.48	1.62	1.64	1.47	1.76	1.60	1.57	1.51	1.47	1.61	1.42	1.60		STICK	YEI
	W	PRO	(14%		14.8	15.1	14.2	14.3	14.6	14.8	15.5	14.1	14.2	13.3	15.1	15.1	13.2	15.3			::
	NIR	HARD-	NESS		64.0	76.2	8.89	80.8	88.2	84.4	77.2	73.2	78.4	67.2	76.0	34.5	40.0	61.0		IAR (DC):	OLOR (CC
region	SKWCS	HARDNESS	INDEX		9.29	81.7	73.5	74.0	68.5	86.2	74.5	71.0	74.5	71.3	87.6	51.1	21.7	63.0		DOUGH CHAR (DC):	CRUMB COLOR (CC):
'est		KWT	(gr)		30.4	28.0	30.5	29.6	31.6	27.7	32.6	32.1	31.5	31.2	32.8	41.8	34.8	29.5		(GS:	
ions in W		TW	(lb/bu)		61.2	61.0	9.09	58.3	0.09	60.3	59.8	58.4	59.2	58.4	59.8	60.5	61.6	59.2		RATINGS:	
Average of locations in West			VARIETY	THEFT	ND677	ND678	989QN	N90-0671	9990-06N	N90-0700	N89-0562	N89-0059	N90-0392	N91-3057	BW688	WPB926	Centennial	Vandal			

Bolded/underlined values indicate averages are higher than standard, except for Wheat and Flour Ash where bolded/underlined values are lower than standard.

FINE

OPEN, THICK COARSE

IRREG, THICK HARSH

CRUMB GRAIN (CG): CRUMB TEXTURE (CT): No comparisons are made with Mix Time and Dough Characteristics.

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FARGO, ND

USDA/WHEAT QUALITY LAB

Table 24

FIELD FLOIS																							
			ì			SKWC	SHA	SKWCS HARDNESS	SS		WHE	AT		FLO	UR	MIX	MIX	BAKE	MIX	a	C	0	AF
Adding 112	TW		KWT LG	SM		DIS	TRIBL	UTION	-	HARD-	PRO	ASH		PRO	ASH	ABS	PAT	ABS	TIME	S	C G T	E	OL
VARIETY	(lp bu)		(\$:2)	(%)	-	13	C	Q	INDEX		(14%)	mb)		(14%	mb)				(min)	-	Rating	0.0	(55
GRANDIN	0.09	36.8 81	8	0	0	-	13	98	0 1 13 86 73.9		14.7	1.55		13.7	0.43	0.09	4	59.7	4.50	3	3 5 4 4	4	30
LEN	57.1	31.9	54	-		3	6	1 3 9 87 73.6	73.6	82	14.1 1.59	1.59	73.5	13.3 0.47	0.47	59.0	4	58.5	5.75	3	3 4 4 4	4	820
2375	59.5	35.7 62 1	62	-		9	21	73	0 6 21 73 67.5		14.0	1.69		13.1	0.46	59.3	3	58.8	3.50	3	3 5 5 5	5 5	06
KULM	60.7	31.3 59	59	-		寸	0 4 20 76	92	69.4		14.6	1.61		13.7	0.34	61.1	4	60.5	3.50	3	3 5 5 5	5	.70
STOA	57.4	29.9	45	-	0	0	∞	92	9.62		14.3	1.68		13.6	0.42	61.4	5	9.09	4.50	3	3 5 4	5 4	:55
BUTTE86	58.5		326 58	-	0	-	0 1 7 92	92	9.62	94	14.3	1.60		13.2	0.41	58.2	3	57.5	4.00	2	2 4 4 4	प प	85

A= % Soft DISTRIBUTION:

C= % Semi-Hard B= % Semi-Soft D= % Hard

RATINGS: DOUGH CHAR (DC): CRUMB COLOR (CC):

IRREG, THICK YELLOW CRUMB GRAIN (CG):

CRUMB TEXTURE (CT):

HARSH

BRIGHT WHITE BUCKY SILKY FINE CREAMY OPEN, THICK COARSE ELASTIC DULL GREY PLIABLE STICKY-WEAK

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FARGO, ND

USDA/WHEAT QUALITY LAB

Table 25

ETET D PI OTS																					ľ
LIFFE						SKW	SKWCS HARDNESS	RDN	ESS	NIR	WHE	WHEAT	FLOUR	FLOI	JR	MIX		BAKE	MIX	2 2 2 0	
	WT	KWT	57	SM		DIS	TRIB	UTIO	Z	HARD-		ASH	EXT	PRO	ASH	ABS	PAT	ABS	TIME	CCGT	
VARIETY	OL ALL	,	10/0/	(%)	V	B	0	D	INDEX	NESS		mb)		(14%)	mb)				(mfm)	Kating	(22)
MICHAGO	(na/ar)	30.9	54	2	0	3	7	19	71.0	75	1	1.62		13.4	0.44	0.09	4	59.2	4.00	3 1 3 3	905
SKANDIIN.	0.00	20.00	77	۳ ،	0	2	~	10	85.0	64		1.70	72.8	13.7	0.44	59.6	4	58.6	4.50	3 1 3 1	875
LEN	93.0	0.72		, -	> <	, ,		30	28.0	78		1.54		13.3	0.40	8.09	3	0.09	3.00	2 3 5 4	845
2375	60.7	36.3	65			2	1 5	26	60.7 36.3 65 1 0 3 10 27 56.0	9,	15.5 1.54	1.54		14.9 0.44	0.44	61.1	2	60.1	3.00	2 1 3 3	870
KULM	56.7	29.1	35	ۍ (0	0 .		07	0.10	202		1 57		14.1	0.42	60.5	m	59.5	3.50	2 1 4 3	855
STOA	8 95	29.2	42	m	0	-	4	CI	80.0	17		1.71	71.0	4.1.4							

A= % Soft DISTRIBUTION:

C= % Semi-Hard B= % Semi-Soft D= % Hard

DATINICS. DOUGH CHAR (DC): STICKY-WEA	CRUMB COLOR (CC): YELLOW	Citati Canada
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CKUMB LEATURE (C1):	=

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USDA/WHEAT QUALITY LAB FARGO, ND Table 26

FIELD FLOIS																						
					SKW	CS HA	SKWCS HARDNESS	ESS	NIR	WH	EAT	FLOUR	FLO	UR	MIX	MIX	BAKE	MIX	D	2 2	0	LOAF
VITABLE	TW	KWT	PC	SM	DIS	TRIB	UTIO	Z	HARD-	PRO	ASH	EXT	PRO	ASH	ABS	PAT	ABS	TIME	C	CGT	I	VOL
VARIETT	(lb/bu)				В	C	Q	INDEX	NESS	(14%	(qm	(%)	(14%	mb)				(min)		Rating		
GRANDIN	61.7	38.6	82		0	4	10	0.98	82	13.5	1.54	74.2	12.8	0.35	57.6	4	56.7	00.9	9	6 3	2	
LEN	61.0	35.9		0	0	-	0 0 1 9 9	0.06	06	13.5	13.5 1.56	74.8	12.7 0.38	0.38	9.69	4	58.8	00.9	2 5 2 3	5 2	3	820
2375	61.3	37.2	63	-	0	2	18	0.08	84	12.1	1.46	73.1	11.3	0.37	57.9	3	57.0	5.00	9	6 4	4	
KULM	61.9				-	∞	24	0.79	83	14.3	1.68	72.8	13.4	0.38	60.5	4	59.7	4.00	8	6 3 3	3	
STOA	61.3		19	-	0	-	0 0 1 9		66	12.2	1.44	72.6	11.5	0.32	57.9	3	57.2	5.50	3	5 3	3	775

A= % Soft DISTRIBUTION:

C= % Semi-Hard B= % Semi-Soft D= % Hard

RATINGS: DOUGH CHAR (DC): CRUMB COLOR (CC):

CREAMY BRIGHT WHITE BUCKY FINE SILKY OPEN, THICK DULL COARSE ELASTIC GREY STICKY-WEAK PLIABLE IRREG, THICK YELLOW HARSH CRUMB TEXTURE (CT): CRUMB GRAIN (CG):

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